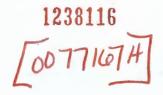


Department of Energy Richland Operations Office

P.O. Box 550 Richland, Washington 99352



16-AMRP-0152

APR 1 4 2016

Mr. Tom Tebb, Acting Program Manager Nuclear Waste Program Washington State Department of Ecology 3100 Port of Benton Boulevard Richland, Washington 99354

Mr. Dennis A. Faulk, Program Manager Office of Environmental Cleanup Hanford Project Office U.S. Environmental Protection Agency 825 Jadwin Avenue, Suite 210 Richland, Washington 99352



Addressees:

CALENDAR YEAR 2015 HANFORD SITE MIXED WASTE LAND DISPOSAL RESTRICTIONS SUMMARY REPORT, DOE/RL-2016-08, REVISION 0

This letter transmits the Calendar Year 2015 Hanford Site Mixed Waste Land Disposal Restrictions Summary Report, DOE/RL-2016-08, Revision 0 for approval by the Washington State Department of Ecology (Ecology) in accordance with Hanford Federal Facility Agreement and Consent Order (Tri-Party Agreement) Interim Milestone M-026-01.

Transmittal of this report to Ecology and the U.S. Environmental Protection Agency completes the U.S. Department of Energy (DOE) Richland Operations Office and DOE Office of River Protection requirement to submit the summary report by April 30, 2015. The reporting period for this document covers January 1, 2015, to December 31, 2015.

The summary report is submitted as a primary document under the Tri-Party Agreement Action Plan, Section 9.0, "Documentation and Records." Ecology has 45 days following receipt of this letter to formally provide any comments.



If you have any questions, please contact me or your staff may contact Al Farabee, of my staff, on (509) 376-8089.

Sincerely,

Ray J. Corey, Assistant Manager

AMRP:MSC for the River and Plateau

Attachment

cc w/attach:

G. Bohnee, NPT

R. Buck, Wanapum

P. E. Eberlein, Ecology

S. Hudson, HAB

R. Jim, YN

N. M. Menard, Ecology

K. Niles, ODOE

J. B. Price, Ecology

D. Rowland, YN

D. G. Singleton, Ecology

R. Skeen, CTUIR

E. R. Skinnarland, Ecology

Administrative Record

Environmental Portal

cc w/o attach:

B. M. Barnes, CHRPC

J. V. Borghese, CHPRC

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Calendar Year 2015 Hanford Site Mixed Waste Land Disposal Restrictions Summary Report

Prepared for the U.S. Department of Energy Assistant Secretary for Environmental Management



P.O. Box 550 Richland, Washington 99352

Calendar Year 2015 Hanford Site Mixed Waste Land Disposal Restrictions Summary Report

Date Published March 2016

Prepared for the U.S. Department of Energy Assistant Secretary for Environmental Management



APPROVED

By Julia Raymer at 9:14 am, Mar 14, 2016

Release Approval

Date

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Printed in the United States of America

PRIMARY DOCUMENT STATEMENT

CALENDAR YEAR 2015 HANFORD SITE MIXED WASTE LAND DISPOSAL RESTRICTIONS SUMMARY REPORT

Approval of the U.S. Department of Energy's annual land disposal restrictions summary report as a *Hanford Federal Facility Agreement and Consent Order* primary document shall be by written approval of U.S. Department of Energy and Washington State Department of Ecology Interagency Management Integration Team representatives.

This document has been prepared, submitted, revised, and approved as a primary document in response to the requirements of the Hanford Federal Facility Agreement and Consent Order milestone series M-026-01 and related Resource Conservation and Recovery Act of 1976 land disposal restrictions and Hanford Federal Facility Agreement and Consent Order requirements. As such, this document serves as a binding and enforceable document under the Hanford Federal Facility Agreement and Consent Order.

| Approved and | issued this | day of | 2016. |
|--------------|-------------|--------|-------|
| | | | |

R. J. Corey, Assistant Manager

Creschory FOR

for River and Plateau

U.S. Department of Energy, Richland Operations Office G. T. Tebb, Acting Program Manager Nuclear Waste Program Washington State Department of Ecology

T. Fletcher, Assistant Manager for the Tank Farms Project U.S. Department of Energy, Office of River Protection

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CONTENTS

| 1.0 | IN' | TRODUCTION 1-1 |
|-------|------|---|
| | 1.1 | |
| | 1.0 | SUMMARY REPORT OVERVIEW |
| | 1.2 | |
| | 1.3 | AND FORECAST GENERATION RATES |
| | 1.5 | TOTENTIAL MIXED WASTE |
| 2.0 | AS | SESSMENTS OF MIXED WASTE STORAGE AREAS AND POTENTIAL |
| | | XED WASTE2-1 |
| | 2.1 | |
| | 2.2 | ASSESSMENT SCHEDULES |
| 3.0 | SU | MMARY OF CHARACTERIZATION INFORMATION |
| 4.0 | SU | MMARY OF TREATMENT INFORMATION4-1 |
| 5.0 | CT | OD A CE VOLLIME AND CONTAINED MUMPERS FOR SELECTED |
| 3.0 | | ORAGE VOLUME AND CONTAINER NUMBERS FOR SELECTED ORAGE LOCATIONS |
| | 51 | J-1 |
| 6.0 | RE | FERENCES 6-1 |
| | | |
| | | TABLES |
| Table | 1-1. | Stored Volumes of Mixed Waste and Generation Projections1-6 |
| Table | 1-2. | Treatability Group Summary of Storage, Characterization, and Treatment Activities |
| | | |
| | | Explanation of Table 1-4, Potential Mixed Waste |
| Table | 1-4. | Potential Mixed Waste |
| Table | 1-5. | Historical List of Materials Deleted from Potential Mixed Waste Table1-41 |
| Table | 2-1. | Summary of U.S. Department of Energy, Richland Operations Office Assessment Results. 2-1 |
| Table | 2-2. | U.S. Department of Energy, Richland Operations Office Assessments for Calendar Years 2015 through 20172-2 |
| Table | 2-3. | U.S. Department of Energy, Office of River Protection Assessments for Calendar Year 2015 through 2017. |
| Table | 3-1. | Summary of Characterization Information for Each Treatability Group 3-1 |
| Table | 4-1. | Summary of Treatment Information for Each Treatability Group4-2 |
| | | CERCLA Documents Supporting Treatment Schedules4-5 |
| Table | 5-1. | Storage Volume and Number of Containers for Selected Hanford Locations 5-1 |

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ACRONYMS

BNI Bechtel National, Inc.

CERCLA Comprehensive Environmental Response, Compensation, and

Liability Act of 1980

CFR Code of Federal Regulations

CH contact-handled

CHPRC CH2M HILL Plateau Remediation Company

CWC Central Waste Complex

CY calendar year

D&D decontamination and decommissioning

DOE U.S. Department of Energy

DOE-ORP
U.S. Department of Energy, Office of River Protection
DOE-RL
U.S. Department of Energy, Richland Operations Office

DST double-shell tank

Ecology Washington State Department of Ecology
EPA U.S. Environmental Protection Agency
ERDF Environmental Restoration Disposal Facility

ETF Effluent Treatment Facility

FY fiscal year

HEPA high-efficiency particulate air (filter)
HSTF Hexone Storage and Treatment Facility

HWTU hazardous waste treatment unit

IMUST inactive miscellaneous underground storage tank

ISS interim safe storage

LDR land disposal restrictions

LERF Liquid Effluent Retention Facility

LLBG low-level burial ground

MLLW mixed low-level waste

N/A not applicable

O/C organic/carbonaceous

OU operable unit

PCB polychlorinated biphenyl
PFP Plutonium Finishing Plant
PMW potential mixed waste

PMWT potential mixed waste table

PUREX Plutonium-Uranium Extraction (Plant)

RADTU Radioactive Acid Digestion Test Unit

RAWP Removal Action Work Plan

RCRA Resource Conservation and Recovery Act of 1976

RD remedial design

REC radiochemical engineering cells
REDOX Reduction-Oxidation (S Plant)

RH remote-handled

RLWS Radioactive Liquid Waste System

ROD record of decision

S&M surveillance and maintenance SNM special nuclear material SST single-shell tank

TBD to be determined

TPA Hanford Federal Facility Agreement and Consent Order (Tri-Party

Agreement)

TRU transuranic (waste)
TRUM transuranic mixed (waste)

TSCA Toxic Substances Control Act of 1976
TSD treatment, storage, and/or disposal

WAC
WCH
Washington Administrative Code
Washington Closure Hanford, LLC

WESF Waste Encapsulation and Storage Facility

WIPP Waste Isolation Pilot Plant (Carlsbad, New Mexico)

WMU waste management unit

WRAP Waste Receiving and Processing Facility
WRPS Washington River Protection Solutions LLC
WSCF Waste Sampling and Characterization Facility

WSRd waste specification record

WTP Waste Treatment and Immobilization Plant

METRIC CONVERSION CHART

Into metric units

Out of metric units

| If you know | Multiply by | To get | If you know | Multiply by | To get | | | |
|-----------------------------------|--|---------------------------------|---------------------------------|---------------------------------------|---------------------------|--|--|--|
| | Length | | | Length | | | | |
| inches | 25.40 | millimeters | millimeters | 0.03937 | inches | | | |
| inches | 2.54 | centimeters | centimeters | 0.393701 | inches | | | |
| feet | 0.3048 | meters | meters | 3.28084 | feet | | | |
| yards | 0.9144 | meters | meters | 1.0936 | yards | | | |
| miles (statute) | 1.60934 | kilometers | kilometers | 0.62137 | miles (statute) | | | |
| | Area | | Area | | | | | |
| square inches | 6.4516 | square centimeters | square centimeters | 0.155 | square inches | | | |
| square feet | 0.09290304 | square meters | square meters | 10.7639 | square feet | | | |
| square yards | 0.8361274 | square meters | square meters | 1.19599 | square yards | | | |
| square miles | 2.59 | square kilometers | square kilometers | 0.386102 | square miles | | | |
| acres | 0.404687 | hectares | hectares | 2.47104 | acres | | | |
| . , , | Mass (weight) | | | Mass (weight) | | | | |
| ounces (avoir) | 28.34952 | grams | grams | 0.035274 | ounces (avoir) | | | |
| pounds | 0.45359237 | kilograms | kilograms | 2.204623 | pounds (avoir) | | | |
| tons (short) | 0.9071847 | tons (metric) | tons (metric) | 1.1023 | tons (short) | | | |
| | Volume | | | Volume | | | | |
| ounces (U.S., liquid) | 29.57353 | milliliters | milliliters | 0.033814 | ounces (U.S., liquid) | | | |
| quarts (U.S., liquid) | 0.9463529 | liters | liters | 1.0567 | quarts (U.S., liquid) | | | |
| gallons (U.S., liquid) | 3.7854 | liters | liters | 0.26417 | gallons (U.S., liquid) | | | |
| cubic feet | 0.02831685 | cubic meters | cubic meters | 35.3147 | cubic feet | | | |
| cubic yards | 0.7645549 | cubic meters | cubic meters | 1.308 | cubic yards | | | |
| | Temperature | | | Temperature | | | | |
| Fahrenheit | subtract 32 then multiply by 5/9ths | Celsius | Celsius | multiply by 9/5ths, then add 32 | Fahrenheit | | | |
| | Energy | | | Energy | | | | |
| kilowatt hour | 3,412 | British thermal unit | British thermal unit | 0.000293 | kilowatt hour | | | |
| kilowatt | 0.94782 | British thermal unit per second | British thermal unit per second | 1.055 | kilowatt | | | |
| | Force/Pressure | | | Force/Pressure | | | | |
| pounds (force) per square inch | 6.894757 | kilopascals | kilopascals | 0.14504 | pounds per square inch | | | |

Source: *Engineering Unit Conversions*, M. R. Lindeburg, PE, Third Ed., 1993, Professional Publications, Inc., Belmont, California.

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1.0 INTRODUCTION

The information in the Calendar Year 2015 Hanford Site Mixed Waste Land Disposal Restrictions Summary Report (CY 2015 LDR Summary Report) is prepared in accordance with the Hanford Federal Facility Agreement and Consent Order (Tri-Party Agreement or TPA) (Ecology et al. 1989) Milestone M-026-01Z. The CY 2015 LDR Summary Report reports the status of Hanford Site land disposal restricted mixed waste, other mixed waste, and other waste the U.S. Department of Energy (DOE), Washington State Department of Ecology (Ecology), and U.S. Environmental Protection Agency (EPA) have agreed to include in this report for CY 2015.

The content and format for the CY 2015 LDR Summary Report was established in TPA change control form M-026-06-01 following a pilot activity for the CY 2005 reporting period. The following text has been reproduced from the change request for meeting Milestone M-026-01Z:

Submit an annual Hanford Land Disposal Restrictions (LDR) Summary Report in accordance with the agreement requirements to cover the period from January 1st through December 31st of the reporting year. The Hanford Land Disposal Restrictions Summary Report will contain the following elements:

- Section 1.0: Introduction
- Section 1.1: Calendar Year 20xx Land Disposal Restrictions Summary Report Overview (where xx will be the reporting year)
- Section 1.2: Summary Inventory of Waste Treatment Groups and Forecast Generation Rates
- · Section 1.3: Potential Mixed Waste
- Section 2.0: Assessments of Mixed Waste Storage Areas and Potential Mixed Waste
- Section 2.1: Introduction
- · Section 2.2: Assessment Schedules
- Section 3.0: Summary of Characterization Information
- Section 4.0: Summary of Treatment Information
- Section 5.0: Storage Volume and Container Numbers for Selected Storage Locations
- Section 6.0: References
- Table 1-1: Stored Volumes of Mixed Waste and Generation Projections
- Table 1-2: Treatability Group Summary of Storage, Characterization, and Treatment Activities
- Table 1-3: Explanation of Table 1-4, Potential Mixed Waste
- Table 1-4: Potential Mixed Waste
- Table 1-5: Historical List of Materials Deleted From Potential Mixed Waste Table

- Table 2-1: Summary of U.S. Department of Energy, Richland Operations Office Assessment Results
- Table 2-2: U.S. Department of Energy, Richland Operations Office Assessments for Calendar Years 2005 Through 2007 (updated for next three years until no assessments are scheduled)
- Table 2-3: Summary of U.S. Department of Energy, Office of River Protection Assessment Results
- Table 3-1: Summary of Characterization Information for Each Treatability Group
- Table 4-1: Summary of Treatment Information for Each Treatability Group
- Table 5-1: Storage Volume and Number of Containers for Selected Hanford Locations

Table 5-1 will contain the storage volume and the number of containers reported for the following Hanford Site locations: 200 Area Effluent Treatment Facility (ETF), 222-S, 324, 325 Hazardous Waste Treatment Unit (HWTU), Central Waste Complex (CWC), Low-Level Burial Ground (LLBG), Plutonium Finishing Plant (PFP), T Plant Complex, Waste Receiving and Processing Facility (WRAP), and Waste Sampling and Characterization Facility (WSCF).

NOTE: The list for Table 5-1 may change periodically. The change will be made via approval of the applicable TPA Project Managers Meeting minutes documented and approved on or before November 30th of each year. If no changes to the list are indicated, the list will remain unchanged.

The TPA project managers agreed to delete the 327 Building from Table 5-1 at the November 18, 2008, project managers meeting.

1.1 CALENDAR YEAR 2015 LAND DISPOSAL RESTRICTIONS SUMMARY REPORT OVERVIEW

This report presents waste stream information provided in accordance with Section 6.1 of the TPA Action Plan and supporting milestones and documentation. The waste streams reported under the TPA include those described in the requirements of the Federal Facility Compliance Act of 1992 for DOE sites that prepare a site treatment plan along with other waste streams required under TPA documentation. Examples of these other mixed waste streams include mixed waste that meets LDR treatment standards and mixed waste being managed under the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) on-site provisions being treated at the Environmental Restoration Disposal Facility (ERDF). Although the Hanford Site is exempt from the requirements to prepare a site treatment plan, the LDR Summary Report is considered equivalent to a site treatment plan. The Federal Facility Compliance Act of 1992 was enacted, in part, to address the inability of some mixed waste to meet requirements of the storage prohibition in 40 CFR 268.50, "Prohibitions on Storage of Restricted Wastes." WAC 173-303-140, "Land Disposal Restrictions," incorporates the federal storage prohibition by reference. EPA guidance (Guidance on the Land Disposal Restrictions'

Effect on Storage and Disposal of Commercial Mixed Waste, EPA 1990) indicates which mixed waste is subject to the storage prohibition.

Mixed waste is not subject to the storage prohibition until generated and managed in a 90-day accumulation area or a treatment, storage, and/or disposal (TSD) unit, or the waste is managed at a Hanford Site location managing mixed waste pursuant to the CERCLA off-site rule (40 CFR 300.440, "Procedures for Planning and Implementing Off-site Response Actions"). Although mixed waste managed in a 90-day accumulation area is not considered stored, the EPA has indicated that the storage prohibition clock begins when mixed waste is managed in the 90-day accumulation area. Mixed waste is reported here as projected waste when the waste meets either of the following criteria:

- The waste has not been generated and therefore is not subject to the storage prohibition.
- The waste is managed in either a satellite accumulation area, a 90-day accumulation area, or is CERCLA mixed waste destined for treatment at ERDF.

The CY 2015 LDR Summary Report provides aggregate waste stream data based on a set of waste treatability groups and provides selected data on location-specific sources of waste as stated in the M-026-01Z interim milestone description. The waste from location-specific sources is included in the appropriate treatability groups. In accordance with an agreement reached at the February 6, 2003, M-026 project managers meeting, mixed waste generated and sent directly to disposal does not need to be reported in the LDR report ("M-026 LDR Report Project Manager Meeting Minutes," Ecology et al. 2003). If any storage of the mixed waste occurs, or is forecasted to occur, the mixed waste must be reported. Mixed waste currently in satellite accumulation areas or in 90-day accumulation areas is not considered currently stored inventory, but is included as forecast waste generation.

Other materials and items currently on the Hanford Site that might be designated as mixed waste in the future are described in Section 1.3, and are identified as potential mixed waste (PMW).

1.2 SUMMARY INVENTORY OF WASTE TREATMENT GROUPS AND FORECAST GENERATION RATES

The volume of mixed waste currently in storage and the volume projected to be generated and subsequently stored at Hanford during the next five calendar years are presented in Table 1-1. Mixed waste managed only in Hanford Site generator locations (satellite accumulation areas and 90-day accumulation areas) and then sent directly offsite for treatment is not reported.

Table 1-2 provides an overall summary of the storage, characterization, treatment, and disposal activities for the treatability groups. Table 1-2 presents the stored waste volumes for each treatability group and identifies the schedules for characterization (if necessary) and treatment for each group. Stored waste volumes are reported either by the actual waste volume or by the waste container volume. The treatability group breakout of retrievably stored waste is described in Section 3.2 of HNF-19169, M-91 Transuranic Mixed/Mixed Low-Level Waste Project Management Plan. Retrievably stored waste not yet retrieved is included in Table 1-1, Table 3-1, and Table 4-1 (treatability groups MLLW-01 through MLLW-10).

The Waste Treatment and Immobilization Plant (WTP) is a TSD unit being constructed to treat double-shell tank (DST) and single-shell tank (SST) wastes. The WTP project management

schedule projects that mixed waste will be generated at the WTP as a result of laboratory startup within the five-year forecasting window for this report. This forecast is expected to change as a result of ongoing revisions to the WTP contract and will be reflected in future waste generation forecasts.

1.3 POTENTIAL MIXED WASTE

Tables 1-3 through 1-5 provide information on potential mixed waste. Table 1-3 provides explanatory information pertinent to Table 1-4, the potential mixed waste table (PMWT) and Table 1-5 provides a historical list of materials deleted from the PMWT. The PMWT includes solid wastes with the potential to be mixed waste and materials that have not yet been identified as mixed waste. The materials included are those that reasonably could be expected to be generated as mixed waste at some future time. The materials included in the PMWT (e.g., equipment) are those that currently are not being used and do not have a clear path for reuse or recycling. The materials that have not been actively managed as mixed waste are, in many cases, at *Resource Conservation and Recovery Act of 1976* (RCRA) or CERCLA past-practice units under the TPA. Past-practice waste is mixed waste that was disposed before the effective date of state regulation of mixed waste in Washington State, August 19, 1987. Classification of operable units (OU) as RCRA or CERCLA past-practice units is described in Section 3.0 of the TPA Action Plan. When cleanup actions occur in the OU, mixed waste could, or is expected to, be generated. The PMWT also includes a similar category of materials currently in standby for a potential future use. The table was developed for the following reasons:

- To acknowledge that materials might become mixed waste at a future date.
- To begin identifying data gaps (e.g., whether the material would be designated as mixed waste) and facilitate discussions to establish a path forward toward disposition for those materials eventually identified as mixed waste.

As a result of discussions with Ecology and EPA, the following categories of materials are not included in the PMWT:

- Generated mixed waste. This mixed waste is included in treatability groups and location-specific waste streams.
- Contaminated soil sites, cribs, ponds, ditches, trenches, etc., considered engineered disposal units. (However, the materials would be included in LDR report location-specific waste streams when management or disposition activities associated with those units are expected to result in the generation of mixed waste requiring treatment in the next five years.)
- The building structures, including contaminated walls, floors, floor sweepings, dust, etc.
 Building equipment, such as ventilation system components and building utilities that would be considered part of the structure, also is not included.
- Equipment and chemicals being used.

The PMWT includes information on the assessments performed or scheduled to meet the DOE assessment requirement of the LDR storage report. Section 2.0 provides more information about assessments.

The PMWT also includes known and proposed schedule information, including the following as applicable:

- · Proposed or actual dates for assessment of storage method
- OUs that encompass the facility or unit
- Existing documentation and milestones or schedules that indicate plans that will address the PMW
- Date to complete data gap plan
- Start date for major TPA negotiations, such as facility transition or deactivation.

Table 1-1. Stored Volumes of Mixed Waste and Generation Projections. (8 sheets)

| | | Current | | Gene | ration Proje | ection | |
|------------------------------------|--|-------------------|--------------|--------------|--------------|--------------|---------------------------|
| Treatability Group Name | Description ¹ | Inventory (m³) | 2016 (m³) | 2017 (m³) | 2018 (m³) | 2019 (m³) | 2020 (m ³) |
| 221-T Containment Building | Equipment (e.g., jumpers, tanks, centrifuges), other debris (e.g., pieces of concrete), and non-debris (e.g., sandblasting grit) generated during canyon deck and/or process cell cleanout, or from treatment and/or decontamination activities. | 58.000 | 0 | 0 | 0 | 0 | 0 |
| 221-T Tank System | Liquid mixed waste with settled solids/sludge (waste also contains polychlorinated biphenyls (PCBs) at <i>Toxic Substances Control Act of 1976</i> (TSCA) regulated concentrations). NOTE: The liquid fraction has evaporated below liquid level indicators. | 1.700 | 0 | 0 | 0 | 0 | 0 |
| 222-S Laboratory Complex | This waste stream consists of many different inorganic and organic solids and liquids that are RCRA regulated or have been contaminated with inorganic and organic regulated dangerous waste constituents, including PCBs. This waste stream also includes hazardous debris. | 4.300 | 10.000 | 10.000 | 10.000 | 10.000 | 10.000 |
| 222-S T8 Tunnel | This waste stream is composed of debris that has come into contact with waste from the 219-S Waste Handling Facility (WHF) tank system waste. The debris is designated as remote-handled mixed low-level waste (RH MLLW) as a result of this contact. | 0.200 | 0 | . 0 | 0 | 0 | 0 |
| 241-CX Tank System ² | Residual tank waste resulting from Reduction-Oxidation (REDOX) Plant, Plutonium-Uranium Extraction (PUREX) Plant, and Semiworks processes. | 6.390 | 0 | 0 | 0 | 0 | 0 |
| 324 Building REC Waste | Radioactive waste containing regulated quantities of toxic heavy metals. Mixed waste residue may be generated from the future radiochemical engineering cells (REC) decontamination and deactivation activities and disposed as CERCLA waste in accordance with M-094-00. | 5.000 | 0 | 0 | 0 | 0 | 0 |
| 325 HWTU | This waste stream consists of many different inorganic and organic solids and liquids that are contaminated with inorganic and organic regulated dangerous waste constituents, including PCBs. This waste stream also includes hazardous debris. Waste Specification Records (WSRds) in this waste stream include PNNL-930-07 and PNNL-931-06. | 7.971 | 9.100 | 9.100 | 9,100 | 9.100 | 9.100 |

1-6

DOE/RL-2016-08, Rev. 0

| Treatability | | Current | Generation Projection | | | | | |
|-------------------------------------|--|-----------------------|-----------------------|--------------|--------------|--------------|--------------|--|
| Group Name | Description ¹ | Inventory (m³) | 2016 (m³) | 2017 (m³) | 2018 (m³) | 2019 (m³) | 2020 (m³) | |
| 400 Area WMU | Mixed waste generated from Hanford activities, primarily from the deactivation of the Fast Flux Test Facility. | 1.900 | 0 | 0 | 0 | 0 | 0 | |
| B Plant Cell 4 | Waste resulted from Waste Encapsulation and Storage Facility (WESF) hot cell maintenance waste (i.e. manipulator boots, light bulbs, high-efficiency particulate air [HEPA] filters, misc. debris). B Plant, including Cell 4, was placed in long term surveillance and maintenance (S&M) in 1998. No additional waste will be stored in this location as B Plant is under long term S&M. | 1.400 | 0 | 0 | 0 | 0 | 0 | |
| B Plant Containment Building | Stream consists of failed equipment (e.g., process jumpers, pumps) used in the 221-B Canyon. Contaminated debris/equipment derived from the processing of F-listed wastes for the recovery of strontium and cesium. Also contains elemental lead used for counterbalances and shielding. This waste was placed in long-term surveillance and maintenance in accordance with Section 8.0 of the Tri-Party Agreement in 1999. No additional waste will be stored at this location. B Plant is under long term S&M. | 294,000.000 3 (kg) | 0 | 0 | 0 | 0 | 0 | |
| Cesium and Strontium Capsules | Cesium and strontium were reclaimed from Tank Farms waste as a product, separated and purified at B Plant, and converted to dry salt for storage in capsules at WESF. The cesium and strontium capsules were declared waste in 1997 and a Part A permit application was subsequently submitted to Ecology. The subject waste consists of 1,335 cesium capsules and 601 strontium capsules. The capsules are stored in pool cells at WESF. | 2.000 | 0 | 0 | 0 | 0 | 0 | |
| DST Waste | Basic aqueous solution that may contain suspended material and/or settled solids (sludge and saltcake). Waste streams are treated with sodium hydroxide and sodium nitrite to minimize tank corrosion and to address compatibility issues. Wastes have been stored in the DST System from 1971 to the present. | 98,016.935 | 33.000 | 33.000 | 33.000 | 33.000 | 33.000 | |
| ERDF - Treatment | This waste stream reflects mixed waste that requires treatment prior to disposal at ERDF. The waste is stored at the operable | 99.000 | 156.600 | 121.100 | 121.100 | 121.100 | 121.10 | |

1-7

DOE/RL-2016-08, Rev. 0

| Towns to believe | | Current | Generation Projection | | | | | |
|---------------------------------------|--|-------------------|-----------------------|--------------|--------------|--------------|--------------|--|
| Treatability Group Name | Description ¹ | Inventory (m³) | 2016 (m³) | 2017 (m³) | 2018 (m³) | 2019 (m³) | 2020 (m³) | |
| | unit, and is shipped to ERDF where waste treatment and/or disposal occurs. | | | | | | | |
| HSTF | Residual heel content remaining from REDOX Process. | 2.100 | 0 | 0 | 0 | 0 | 0 | |
| LERF/ETF Liquid Waste | CERCLA and RCRA wastewaters are sent to the Liquid Effluent Retention Facility (LERF)/Effluent Treatment Facility (ETF) for treatment and disposal. | 66,462.632 | 5,742.494 | 5,742.494 | 4,228.329 | 4,228.329 | 4,228.329 | |
| LERF/ETF Solid Waste | CERCLA and RCRA wastewaters are sent to the LERF/ETF for treatment and disposal. Both dried powder and operational solid waste are generated and stored at 2025E prior to shipment to onsite disposal facility or to an off-site facility if treatment is required. | 15.000 | 129.000 | 160.000 | 160.000 | 160.000 | 160.000 | |
| MLLW-01 - LDR Compliant Waste | This waste consist of MLLW meeting the disposal requirements for Hanford's Mixed Waste Disposal Units (ref: LLBG 218W5, T31 & T34). The waste either meets RCRA, and applicable State, Land Disposal Requirements (LDRs) as-generated or the waste has been treated to meet the LDRs. Additionally, the waste meets unit specific disposal requirements (e.g., 90% full, minimum of 50psi unconfined compressive strength, etc.). The applicable WSRds include 930 and 931. This waste can consist of: soils, immobilized waste, stabilized/solidified waste, thermal treatment residues, etc. | 0.416 | 0 | 0 | 0 | 0 | 0 | |
| MLLW-02 - Inorganic Non- Debris | This treatability group is for non-debris waste that contains hazardous constituents that either requires non-thermal treatment (specified technology) or non-thermal treatment is best demonstrated available technology (BDAT) for meeting the applicable LDR treatment standards (concentration-based standards). The applicable WSRds for this treatability group are: 420, 421, 422, 425, 426, 428, 506, 507, 521, 523, 524, 525, 900, 901, 902, and 904. This waste consists of many different inorganic solids (e.g., particulates, absorbed liquids, sludges, resin beads, soils) and lab packs that are contaminated with | 0.208 | 0.420 | 0.420 | 0.420 | 0.420 | 0.420 | |

regulated metals and other inorganics. This waste treatability

DOE/RL-2016-08, Rev. 0

| Treatability | | Current Inventory (m³) | Generation Projection | | | | | |
|---|--|------------------------------|-----------------------|--------------|--------------|--------------|---------------------------|--|
| Group Name | Description ¹ | | 2016 (m³) | 2017 (m³) | 2018 (m³) | 2019 (m³) | 2020 (m ³) | |
| | group does not include hazardous debris other than incidental debris material commingled with the non-debris. | | | | | | | |
| MLLW-03 - Organic Non- Debris | This treatability group is for non-debris waste that contains hazardous constituents that either requires thermal treatment (specified technology) or thermal treatment is BDAT for meeting the applicable LDR treatment standards (concentration-based standards). Stabilization of the thermal treatment residue may also be required. The primary applicable WSRds for this treatability group are: 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 427, 429, 430, 431, 432, 500, 501, 502, 503, 504, 505, 520, 522, 700, 701, 720, 721, 920, 921, 922, and 923. This waste stream consists of many different inorganic and organic solids (e.g., particulates, absorbed liquids, sludges, resins, soils) and lab packs that are contaminated with organic regulated dangerous waste constituents. This waste stream may also include dangerous waste containing PCBs that require thermal destruction. This waste stream does not include hazardous debris other than incidental debris material commingled with the non-debris. | 1.362 | 0.420 | 0.420 | 0.420 | 0.420 | 0.420 | |
| MLLW-04 - Hazardous Debris | This treatability group is for waste that meets the definition of hazardous debris as defined in 40 CFR 268.2(g). The physical characteristics include paper, plastic, wood, rubber, rags, and lesser quantities of metallic and inorganic waste components. The primary WSRds that make up this treatability group are DBR, 627, and 647. This waste may include organic/carbonaceous (O/C) waste constituents in excess of 10% as defined in WAC 173-303-040 and WAC 173-303-140(3)(c) (e.g., plastic, paper, wood, rubber). The associated State Only O/C LDR (ref: WAC 173-303-140(4)(d)) does not apply to Hanford generated MLLW O/C debris based on the certification obtained under WAC 173-303-140(4)(d)(iii). | 17.749 | 3.260 | 3.260 | 3.260 | 3.260 | 3.210 | |
| MLLW-05 - Radioactive Lead Solids | This treatability group is for waste that meets the definition of radioactive lead solids subcategory as described in 40 CFR 268.40. The physical makeup consists of many different forms | 0 | 0 | 0 | 0 | 0 | 0 | |

DOE/RL-2016-08, Rev. 0

| Treatability | | Current | Generation Projection | | | | | |
|--|--|----------------|-----------------------|--------------|--------------|--------------|---------------------------|--|
| Group Name | Description ¹ | Inventory (m³) | 2016 (m³) | 2017 (m³) | 2018 (m³) | 2019 (m³) | 2020 (m ³) | |
| | of radioactive lead solids including bricks, sheets, shot-filled blankets, and lead-lined debris items where the lead makes up more than 50% of the waste matrix. The primary WSRds that make up this treatability group are EPB and 800. The waste is generated by many onsite generating organizations. | | | | | | | |
| MLLW-06 - Mercury Wastes | This treatability group is for waste that contains various forms of mercury requiring special waste treatments. The form can consist of elemental liquid mercury, partially amalgamated mercury, mercury spill cleanups, high-mercury subcategory waste, and some debris waste items packaged in with the mercury waste. The primary WSRds that make up this treatability group are EHG, HHG, and 810. The waste is generated by many onsite generating organizations. | 0 | 0 | 0 | 0 | 0 | 0 | |
| MLLW-07 - RH and Large Container | This treatability group consists of the following waste types: (1) Large containers of MLLW (large containers for MLLW are defined as greater than 10m³ in size, (2) RH-MLLW packages (RH-MLLW is defined as waste packages that have an external surface dose rate of greater than 200 mR/hr on contact), and (3) RH-MLLW that is shielded down to contact-handling levels for safe handling and storage (shielding can be internal, external, and/or integral to the waste container). The primary WSRds that make up this treatability group are DBL, HRW, 450, 550, and 650. The waste is generated by many onsite generating organizations. | 66.364 | 0 | 0 | 0 | 0 | 0 | |
| MLLW-08 - Unique Waste | This treatability group is for waste that has very special waste processing for which no permitted treatment capability exists in the United States, or the capability exists but the capacity is very limited/restricted. Currently, this treatability group contains one drum designated with the P015 listed waste code (beryllium powder), and MLLW that requires thermal treatment due to containing TSCA PCBs (e.g., transformer fluids/oils, sludge with PCBs, aqueous waste with PCBs). The primary WSRds that make up this treatability group are BER, TSC, 300, 400, 505, and | 0.040 | 0 | 0 | 0 | 0 | 0 | |

DOE/RL-2016-08, Rev. 0

| Treatability | | Current | | Gene | ration Proj | ection | |
|---------------------------------------|---|-------------------|--------------|--------------|--------------|--------------|---------------------------|
| Group Name | Description ¹ | Inventory (m³) | 2016 (m³) | 2017 (m³) | 2018 (m³) | 2019 (m³) | 2020 (m ³) |
| | 84A. The waste is generated by many onsite generating organizations. | | | | | | |
| MLLW-09 – Radioactive Batteries | This treatability group is for waste that is, or contains, radioactively contaminated batteries that have a specific treatment requirements specified in 40 CFR 268.40 (i.e., D006 cadmium batteries, D008 lead-acid batteries, D009 mercury batteries, and D011 silver batteries). The primary WSRds that make up this treatability group are BAT, 802, and 830. The waste is generated by many onsite generating organizations. | O | 0 | 0 | 0 | 0 | 0 |
| MLLW-10 - Reactive Metals | This treatability group is for waste that is water reactive (waste code D003), including sodium metal, cyanides/sulfides, NAK, lithium, etc. The primary WSRds that make up this treatability group are ENA, 820, and 822. The waste is generated by many onsite generating organizations. | 0 | 0 | 0 | 0 | 0 | 0 |
| PUREX Plant | Concrete rubble contaminated with trace chromium as a corrosion product. No additional waste will be stored at this location, as the PUREX Plant is under long-term S&M. | 1.000 | 0 | 0 | 0 | 0 | 0 |
| PUREX Storage Tunnels | Varies from very large equipment vessels with lead counterweights to very fine mixed waste powder in canisters. Waste receipt into the TSD unit began in 1960. The TSD unit waste inventory list is contained in the Hanford Facility RCRA Permit, PUREX Closure Group 25, Chapter 3.0, Waste Analysis Plan. Waste is expected to contain a combination of transuranic (TRU) and transuranic mixed (TRUM) waste. | 2,800.000 | 0 | 0 | 0 | 0 | 0 |
| SST Waste ⁴ | Basic aqueous slurry with layers of saltcake and/or sludge. Sludge is defined as solids (i.e., hydrous metal oxides) precipitated from the neutralization of acid wastes. Saltcake is defined as the various salts formed from the evaporation of water. | 108,000.000 | 0 | 0 . | 0 | 0 | 0 |
| TRUM - CH Large Container | TRUM waste is from various generating activities around the Hanford Site. The waste contains metals, including steel shielding, plastic/polyurethane, wood, paper/cardboard, glass, | 6,571.332 | 0 | 0 | 0 | 0 | 0 |

DOE/RL-2016-08, Rev. 0

| Tanadabilit | | Current | Generation Projection | | | | | |
|------------------------------|---|--|-----------------------|--------------|--------------|--------------|--------------|--|
| Treatability Group Name | Description ¹ | Inventory (m³) | 2016 (m³) | 2017 (m³) | 2018 (m³) | 2019 (m³) | 2020 (m³) | |
| | filters, soil, miscellaneous/unknown/other, rags, lead and lead shielding, Plexiglas, Styrofoam, asbestos, rubber, glass, sorbents/kitty litter, cement and concrete. Package size includes any CH TRUM waste that is not in a small container (as described in "TRUM-CH Small Container"). | AND AND PROPERTY OF THE PROPER | | | | | | |
| TRUM - CH Small Container | The waste came from various facilities on and off the Hanford Site. The waste contains plastic/polyurethane, rubber, iron-based metal, soil, paper, cardboard, lead, rags, cement, stainless steel, wood, Styrofoam, glass, sorbents/kitty litter, filters, lead shielding, carbon steel, fiberglass, brick/firebrick, plastic liner, shielding, concrete, animal waste, paints, ceramics, sludges, asbestos, aluminum, diatomaceous earth, resins, copper metal, water, floor sweepings, batteries, leather, liquid, Teflon, cork, cotton, light bulbs, urethane, and wax. Waste packages in this treatability group include containers that are 55 gallon drums or smaller containers even if overpacked in 85 gallon drums, and newly generated Waste Isolation Pilot Plant (WIPP) standard waste boxes. Drums in 10 drum overpacks are also counted as small containers based on the drum as the container, not the ten drum overpack. Note that some TRUM-CH small containers will be found to be TRUM-RH and need to be re-allocated to the TRUM-RH treatability group. | 4,508.527 | 51.300 | 1.300 | 1.300 | 1.300 | 1.300 | |
| TRUM - RH | The waste consists of inner container, iron-based metals, lead, soil, lead shielding, and steel shielding. Waste is from the cleanout of hot cells from research/development laboratories and demolition activities. The relative waste quantity is small, because the waste matrix contains a large percentage of lead and steel shielding materials. TRUM is considered remote handled if the waste container has a contact dose rate >200 mR/hr. In addition, in order to provide an estimate of what might be remote handled, TRUM will be reported as remote handled if the package is known to contain lead, concrete, or steel shielding. | 493.290 | 1.300 | 1.300 | 1.300 | 1.300 | 1.300 | |
| WTP Lab Complex | This waste stream is assumed to consist of different organic and inorganic constituents in solids and liquids that are RCRA | 0 | 0 | 0 | 0 | 48.200 | 48.200 | |

| Table 1-1. Stored | Volumes of Mixed | Waste and Generation | Projections. | (8 sheets) |
|-------------------|------------------|----------------------|--------------|------------|
|-------------------|------------------|----------------------|--------------|------------|

| m . 1 m. | | Current | Generation Projection | | | | | |
|-------------------------|---|-------------------|-----------------------|--------------|--------------|--------------|--------------|--|
| Treatability Group Name | Description ¹ | Inventory (m³) | 2016 (m³) | 2017 (m³) | 2018 (m³) | 2019 (m³) | 2020 (m³) | |
| | regulated or have been contaminated with inorganic and organic regulated dangerous waste constituents and radioisotopes. This waste stream also includes hazardous compactable debris. This waste is projected to be generated in the future. | | | | | | | |

WSRd indicates waste treatment and/or disposal pathway.

² The stored volume reported contains uncertainty as to the actual volume (Calendar Year 2004 Land Disposal Restrictions Report Comment Responses [Klein 2005]).

3 Quantity estimated at 294,000 kg. A more detailed determination of waste volume would require extensive item identification and specific drawing information. At this time, obtaining this information is cost and schedule prohibitive.

As a whole, the SST wastes are managed as RH high-level waste. However, pending a waste determination, some tanks are considered to potentially contain TRU mixed

waste.
40 CFR 268, "Land Disposal Restrictions," Code of Federal Regulations, as amended.
Comprehensive Environmental Response, Compensation, and Liability Act of 1980, Public Law 96-510.
Ecology, EPA, and DOE, 1989, Hanford Federal Facility Agreement and Consent Order, as amended, Washington State Department of Ecology, U.S. Environmental Protection Agency, and U.S. Department of Energy, Olympia, Washington, as amended.

Resource Conservation and Recovery Act of 1976, Public Law 94-580.

Toxic Substances Control Act of 1976, Public Law 94-469.

WAC 173-303, "Dangerous Waste Regulations," Washington Administrative Code, Olympia, Washington. CERCLA = Comprehensive Environmental Response, Compensation, and PUREX =

| WAC 11- | 1-100 | , Dangerous waste Regulations, washington Administrative Code, | Olympia, was | mmge | VII. |
|---------|-------|--|--------------|------|---------------------------------------|
| CERCLA | = | Comprehensive Environmental Response, Compensation, and | PUREX | = | Plutonium-Uranium Extraction (Plant). |
| | | Liability Act. | RCRA | = | Resource Conservation and Recovery Ac |
| CH | = | contact-handled. | REC | = | radiochemical engineering cells. |
| DST | = | double-shell tank. | REDOX | = | Reduction-Oxidation (Plant). |
| Ecology | = | Washington State Department of Ecology. | RH | = | remote-handled. |
| ERDF | = | Environmental Restoration Disposal Facility. | S&M | = | surveillance and maintenance. |
| ETF | = | Effluent Treatment Facility. | SST | = | single-shell tank. |
| HEPA | = | high-efficiency particulate air (filter). | TPA | = | Tri-Party Agreement. |
| HSTF | = | Hexone Storage and Treatment Facility. | TRU | = | transuranic. |
| HWTU | = | hazardous waste treatment unit. | TRUM | = | transuranic mixed. |
| LDR | = | land disposal restrictions. | TSCA | = | Toxic Substances Control Act. |
| LERF | = | Liquid Effluent Retention Facility. | WESF | = | Waste Encapsulation and Storage. |
| MLLW | = | mixed low-level waste. | WIPP | = | Waste Isolation Pilot Plant. |
| O/C | = | organic/carbonaceous. | WMU | = | waste management unit. |
| PCB | = | polychlorinated biphenyl. | WSRd | = | waste specification record. |

Table 1-2. Treatability Group Summary of Storage, Characterization, and Treatment Activities. (8 sheets)

| Treatability Group Name | Current Inventory (m³) | Projected Generation Volume 2016 through 2020 (m³) | Planned Characterization Schedule | Treatment Process | Projected Volume to be Treated 2016 through 2020 (m³) |
|---------------------------------|------------------------------|--|---|---|--|
| 221-T Containment Building | 58.000 | 0 | Completed | Not yet determined | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| 221-T Tank System | 1.700 | 0 | Will be done in conjunction with T Plant Complex Canyon disposition. | Not yet determined | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| 222-S Laboratory Complex | 4.300 | 50.000 | Ongoing | Commercial - Stabil ization, Commercial - Ther mal | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| 222-S T8 Tunnel | 0.200 | 0 | Will be done in conjunction with 222-S Laboratory building disposition. | Not yet determined | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| 241-CX Tank System ¹ | 6.390 | 0 | Characterization will be performed on waste in Tank 72 on a schedule determined with 200-IS-1. | Not yet determined | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |

1-14

Table 1-2. Treatability Group Summary of Storage, Characterization, and Treatment Activities. (8 sheets)

| Treatability Group Name | Current Inventory (m³) | Projected Generation Volume 2016 through 2020 (m³) | Planned Characterization Schedule | Treatment Process | Projected Volume to be Treated 2016 through 2020 (m ³) |
|------------------------------|------------------------------|--|---|--|--|
| 324 Building REC Waste | 5.000 | 0 | Completed | As necessary, ERDF stabilization or macroensapsulation | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| 325 HWTU | 7.971 | 45.500 | Ongoing | HWTU, Commercial - Stabil ization, Commercial - Thermal | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| 400 Area WMU | 1.900 | 0 | Completed | Deactivation and conversion to sodium hydroxide | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| B Plant Cell 4 | 1.400 | 0 | To be determined (TBD) via TPA Action Plan, Section 8.0. M-085-00 TBD. | Not yet determined | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| B Plant Containment Building | 294,000 ² (kg) | 0 | TBD via TPA Action Plan, Section 8.0. M-085- 00 TBD. | Not yet determined | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |

| Treatability Group Name | Current Inventory (m³) | Projected Generation Volume 2016 through 2020 (m³) | Planned Characterization Schedule | Treatment Process | Projected Volume to be Treated 2016 through 2020 (m ³) |
|-------------------------------|------------------------------|--|---|--------------------|--|
| Cesium and Strontium Capsules | 2.000 | 0 | Completed | Not yet determined | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| DST Waste | 98,016.935 | 165.000 | Ongoing | WTP vitrification | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| ERDF—Treatment | 99.000 | 641.000 | Ongoing | ERDF treatment | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| HSTF | 2.100 | 0 | Completed | Not yet determined | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |
| LERF/ETF Liquid Waste | 66,462.632 | 24,169.975 | Ongoing | ETF | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). |

| Treatability Group Name | Current Inventory (m³) | Projected Generation Volume 2016 through 2020 (m³) | of Storage, Characterize Planned Characterization Schedule | Treatment Process | Projected Volume to be Treated 2010 through 2020 (m³) | |
|-----------------------------------|------------------------------|--|--|---|--|--|
| LERF/ETF Solid Waste | 15.000 | 769.000 | Not required | ERDF treatment expected to be needed for some solid wastes | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |
| MLLW-01 - LDR Compliant Waste | 0.416 | 0 | Completed | No treatment required | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |
| MLLW-02 - Inorganic Non-Debris | 0.208 | 2.100 | M-091-42 ³ | Stabilization/neutral ization | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |
| MLLW-03 - Organic Non-Debris | 1.362 | 2.100 | M-091-42 ³ | Thermal | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |
| MLLW-04 - Hazardous Debris | 17.749 | 16.250 | M-091-42 ³ | Macroencapsulation | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |

| Treatability Group Name | Current Inventory (m³) | Projected Generation Volume 2016 through 2020 (m³) | Planned Characterization Schedule | Treatment Process | Projected Volume to be Treated 2016 through 2020 (m³) | |
|--------------------------------------|------------------------------|--|---|--------------------|---|--|
| MLLW-05 - Radioactive Lead Solids | 0 | 0 | M-091-42 ³ | Macroencapsulation | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |
| MLLW-06 - Mercury Wastes | 0 | 0 | M-091-42 ³ | Amalgamation | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |
| MLLW-07 - RH and Large Container | 66.364 0 | | M-091-43 ³ | M-091-43 | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |
| MLLW-08 - Unique Waste | 0.040 | 0 | M-091-42 ³ | TBD | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |
| MLLW-09 - Radioactive Batteries | 0 | 0 | M-091-42 ³ | Macroencapsulation | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |

(WAC 173-303).

Table 1-2. Treatability Group Summary of Storage, Characterization, and Treatment Activities. (8 sheets) Projected Current Generation Planned Projected Volume to be Treated 2016 **Treatability Group Name** Inventory Volume 2016 Characterization **Treatment Process** through 2020 (m³) through 2020 (m^3) Schedule (m³) MLLW-10 - Reactive Metals 0 0 M-091-423 Processing of mixed waste will be Deactivation with selected stablization performed in accordance with TPA milestones, permit requirements. CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). PUREX Plant 1.000 0 TBD via TPA Action Not yet determined Processing of mixed waste will be performed in accordance with TPA Plan, Section 8.0. M-085-00 TBD. milestones, permit requirements. CERCLA RODs, and Washington State **Dangerous Waste Regulations** (WAC 173-303). PUREX Storage Tunnel 2,800.000 0 TBD in conjunction with Not yet determined Processing of mixed waste will be the PUREX Plant per performed in accordance with TPA TPA Action Plan, milestones, permit requirements, Section 8.0. M-085-00 CERCLA RODs, and Washington State TBD. Dangerous Waste Regulations (WAC 173-303). SST Waste Processing of mixed waste will be 108,000.000 0 WTP vitrification Ongoing performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State **Dangerous Waste Regulations** (WAC 173-303). M-091-443 TRUM-CH Large Container 6,571.332 M-091-01and/or 0 Processing of mixed waste will be offsite performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations

| Treatability Group Name | Current Inventory (m³) | Projected Generation Volume 2016 through 2020 (m³) | Planned Characterization Schedule | Treatment Process | Projected Volume to be Treated 201 through 2020 (m³) | |
|-------------------------|------------------------------|--|---|--|---|--|
| TRUM-CH Small Container | 4,508.527 | 56.500 | M-091-46 ³ | WRAP Facility and/or T Plant Complex and/or offsite | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |
| TRUM-RH | 493.290 | 6.500 | M-091-44 ³ | M-091-01 | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |
| WTP Lab Complex | 0 | 96.400 | Not yet determined | Not yet determined | Processing of mixed waste will be performed in accordance with TPA milestones, permit requirements, CERCLA RODs, and Washington State Dangerous Waste Regulations (WAC 173-303). | |

1-20

 ¹ The stored volume reported contains uncertainty as to the actual volume (Klein 2005).
 ² Quantity estimated at 294,000 kg. A more detailed determination of waste volume would require extensive item identification and specific drawing information. At this time, obtaining this information is cost and schedule prohibitive.

³ Characterization and treatment will be performed in accordance with applicable M-091 milestones. See the M-091 milestones to determine what portion of the total volume requires treatment under those milestones.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980, Public Law 96-510.

Ecology, EPA, and DOE, 1989, Hanford Federal Facility Agreement and Consent Order, as amended, Washington State Department of Ecology, U.S. Environmental Protection Agency, and U.S. Department of Energy, Olympia, Washington, as amended.

WAC 173-303, "Dangerous Waste Regulations," Washington Administrative Code, Olympia, Washington.

| Table 1-2. 7 | Treatability Group | Summary of Storage. | Characterization, and | Treatment Activities. | (8 sheets) |
|--------------|---------------------------|---------------------|-----------------------|-----------------------|------------|
|--------------|---------------------------|---------------------|-----------------------|-----------------------|------------|

| Treatabi | lity | Group Name | Current Inventory (m³) | Projected Generation Volume 2016 through 2020 (m³) | Planned Characteriza Schedule | AND DESCRIPTION OF THE PARTY OF | Trea | tment Process | Projected Volume to be Treated 2016 through 2020 (m³) | |
|----------|------|-----------------------|------------------------------|--|-------------------------------------|--|------|----------------------|--|--|
| CERCLA | = | | vironmental Resp | oonse, Compensation | a, and Liability | PUREX | | | nium Extraction (Plant). | |
| СН | = | Act. contact-handled. | | | | REC RH | = | remote-handled | engineering cells. | |
| DST | = | double-shell tank. | | | | ROD | = | record of decisi | | |
| ERDF | | | territor Discour | The allies | | SST | = | | | |
| | = | Environmental Res | | гасшіу. | | | = | single-shell tank. | | |
| ETF | = | Effluent Treatment | | | | TBD | = | to be determine | | |
| HSTF | = | Hexone Storage Ti | | | | TPA | = | Tri-Party Agreement. | | |
| HWTU | = | hazardous waste tr | | | | TRUM | = | transuranic mix | | |
| LDR | = | land disposal restri | | | | WAC | = | | ministrative Code. | |
| LERF | = | Liquid Effluent Re | | | | WMU | = | waste managen | | |
| MLLW | = | mixed low-level w | aste. | | | WRAP | = | Waste Receiving | ng and Processing (Facility). | |
| | | | | | | WTP | = | Milanta Tanantan | nt and Immobilization Plant. | |

Table 1-3. Explanation of Table 1-4, Potential Mixed Waste.

| Column | Column Title | Content Definition | | | | |
|--------|--|--|--|--|--|--|
| A | Company, project | Self-explanatory. | | | | |
| В | Common name or description | Self-explanatory. | | | | |
| C | Facility number | Self-explanatory. | | | | |
| D | Solid waste with potential for mixed waste not integral to the building or structure (no use) | "Stuff" (e.g., equipment, materials) that is not currently in use and for who future use is currently known, but for which the final disposition has reject been determined. The "stuff" is not currently considered mixed wasted may or may not currently be contaminated, but includes items with the potential for becoming mixed waste, depending on future decisions regard the ultimate use and disposition. "Stuff" integral to the building (e.g., was piping, ducting) is not to be included. "None" in this column indicates the project/facility contains no "stuff" known to be in this category. | | | | |
| Е | Materials with potential to become solid waste and subsequently mixed waste (in standby, possible use or recycled) | "Stuff" (e.g., equipment, materials) that is currently in "standby" and may at some point, if it becomes waste, designate as mixed waste. Provide details for standby equipment/material that has a clear use or path for reuse/recycling, but may at some point, if/when it becomes waste, designate as mixed waste. A future use must be documented for material to be included in Column E of the Potential Mixed Waste Table. Documentation of the future use of items in Column E shall be available upon request. Columns D and E encompass contents of buildings and structures only. Floor sweepings, dust, etc., are not included. The structures themselves, including contaminated walls, floors, etc., are not included. Equipment and chemicals that are in use are not included. | | | | |
| F | DOE assessment of storage methods | Indicate when the DOE assessment for the purpose of meeting LDR report requirements is scheduled. Provide an alternative explanation if required (e.g., the assessment completion date, key facility in surveillance and maintenance phase, further DOE LDR assessment not needed). | | | | |
| G | Schedule information | Include schedule information relative to materials detailed in these columns. Include references to pertinent documents (e.g.,closure plans, RODs) and identify any applicable OUs or other TPA drivers for remediation. Provide a date for completing the data gap plan, if applicable. Also, for major negotiations related to the path forward for the PMW (e.g., the start of facility transition or deactivation), provide a date for starting the negotiations with the regulators. | | | | |
| Н | Integrating factors | Include factors that should be considered when determining when negotiations should occur. These include factors such as relative threat to human health and the environment of no action, ties to other activities such a OU remediation, ties of action to facility missions, etc. | | | | |

DOE = U.S. Department of Energy.

LDR = land disposal restriction.

OU = operable unit.

PMW = potential mixed waste.

ROD = record of decision.

TPA = Tri-Party Agreement.

DOE/RL-2016-08, Rev. 0

Table 1-4. Potential Mixed Waste. (18 sheets)

| A | В | C | D | E | F | G | Н |
|--------------------------|-----------------------------------|-------------------|---|--|---|--|---------------------|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
| CHPRC, D&D Project 100-K | 100-K Area Fuel Storage Basins | 105-KE and 105-KW | 105-KE: Old electrical equipment 105-KW: None | 105-KE: Oil drained from equipment 105-KW: Underwater lead | Completed fourth quarter CY 2007. | Data gap Plan: Completed second quarter CY 2005. Starting TPA negotiations: N/A (completed). 105-KE basin structure has been decontaminated and decommissioned and disposed at ERDF. During 2011, portions of the 105-KE Reactor Building were demolished and disposed at ERDF (e.g., electrical equipment room, outer ROD room, miscellaneous storage room, supply fan room, metal storage room, control room, and administrative support rooms) in preparation for transition to ISS configuration. ISS activities will continue for this facility. 105-KW: Anticipated to be dispositioned by the end of FY 2018. | None |

DOE/RL-2016-08, Rev. 0

H

| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
|----------------------------|--|--------------------|--|---|--|---|---|
| CHPRC, D&D Project 100-K | 100-KE and KW Reactor Facilities | 115-KE 115-KW | Miscellaneous contaminated material in the facility is being managed as part of S&M activities. | None | DOE assessment: Completed 06/15/2004. Assessment excludes reactor. | Waste will be generated as part of the ISS activities. Data gap plan: Completed 06/15/2004. Starting TPA negotiations: Completed as a part of River Corridor negotiations. TPA Milestone M-093-27, Complete 105-KE and 105-KW Reactor ISS, is anticipated in FY 2024. Core sampling of the 105-KE reactor has been completed. | The reactor is a key facility under Section 8.0 of the TPA. |
| CHPRC, PFP Closure Project | 216-7-9 Crib Soil Removal Glovebox (inactive) | 216Z-9A, B, & C | Soil removal glovebox and mining equipment. Air compressor (potential for regulated oil). Residual contamination within glovebox (potential for mixed wastes during cleanout). NOTE: Glovebox probably will function as containment when conducting facility cleanout/transition activities. | None | DOE assessment: Completed third quarter CY 2001. | To be dispositioned as CERCLA non-time-critical removal action or in coordination with 200-PW-1 ROD. Data gap plan: N/A Starting TPA negotiations: N/A (completed). | None |

Table 1-4. Potential Mixed Waste. (18 sheets)

E

Materials, with

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C

DOE/RL-2016-08, Rev. 0

| A | В | c | D | E | F | G | Н |
|----------------------------|-------------------------------|-----------------|--|--|--|---|---------------------|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
| CHPRC, PFP Closure Project | Plutonium Pinishing Plant | 234-57. | Tanks, piping, lead, control and processing equipment, including the RMA/RMC lines. NOTE: Gloveboxes to be maintained and used for containment when conducting facility cleanout/transition activities. | Residues and low-grade SNM solids | DOE assessment: Completed third quarter CY 2001. | To be dispositioned as CERCLA non-time-critical removal action. M-083-44, Complete Transition of the 234-52 (Plutonium Conversion Facility) and ZA (Plutonium Conversion Support Facility), 243-Z Low-Level Waste Treatment Facility, 291-Z Exhaust Building, and 291-Z-1 Exhaust Stack to support PFP Decommissioning, due 09/30/2015. Data gap plan: N/A. Starting TPA negotiations: N/A (completed). | None |

DOE/RL-2016-08, Rev. 0

| A | В | C | D | E | F | G | Н |
|----------------------------|--------------------------------------|-----------------|---|--|--|---|---------------------|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
| CHPRC, PFP Closure Project | Plutonium Reclamation Facility | 236-Z | Pu nitrate reclamation tanks, piping, and control equipment. Miscellaneous treatment tanks, piping, and control equipment. Containment gloveboxes (reclamation and miscellaneous treatment). Chemical prep tanks, piping, and control equipment. Residual contamination within inactive process equipment and gloveboxes (potential for mixed waste during cleanout). Potential for liquids within inactive tanks, vessels, and piping. Miscellaneous tools and maintenance equipment located within canyon cell. NOTE: Gloveboxes to be maintained and used for containment when conducting facility cleanout/transition activities. | None | DOE assessment: Completed third quarter CY 2001. | To be dispositioned as CERCLA non-time-critical removal action. TPA milestone M-083-00A, Complete PFP Facility Transition and Selected Disposition Activities (due date: 09/30/2016). Data gap plan: N/A. Starting TPA negotiations: N/A (completed). | None |

DOE/RL-2016-08, Rev. 0

| A | B | C | D | E | F | G | н |
|----------------------------|---|-----------------|---|--|---|---|--|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Metbods | Schedule Information | Integrating Factors |
| CHPRC, PFP Closure Project | PFP Settling Tank | 241-7-361 | Tank containing waste from past practices and piping. | None | DOE assessment: Completed second quarter CY 2009. | To be dispositioned as CERCLA remedial action in accordance with schedule to be developed in the 200-PW-1/3/6 and 200-CW-5 RD/RAWP (TPA Milestone M-016-125, completed schedule in discussion. Data gap plan: Second quarter CY 2009 completed. Starting TPA negotiations: N/A. Characterization completed ("Tank Characterization Report for 241-Z-361," FH-0107145, 12/20/01). | RCRA/CERCLA integration is provided in the PFP Below Grade EE/CA. 200-PW-1/3/6 and 200-CW-5 OU. |
| CHPRC, PFP Closure Project | Waste Treatment Facility (inactive) | 242-Z | Miscellaneous process tanks, first floor and mezzanine level. Process piping. Containment gloveboxes. Potential for liquids within tanks, vessels, and piping. Residual contamination within gloveboxes, tanks, and piping (potential for mixed waste during cleanout). | None | No assessments. Facility was sealed because of high levels of radioactive contamination resulting from cation exchange column explosion, August 1976. D&D began in 2014. DOE assessment: N/A. | To be dispositioned as CERCLA non-time-critical removal action. TPA milestone M-083-00A, Complete PIP Facility Transition and Selected Disposition Activities (due date: 09/30/2016). Data gap plan: N/A. Starting TPA negotiations: N/A (completed). | None |

DOE/RL-2016-08, Rev. 0

| A | В | C | D | E | F | G | н |
|----------------------------|---|---|---|--|--|---|--|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
| CHPRC, D&D Project, S&M | IMUSTs not associated with a building | 216-BC-201, 216-BY-201, 216-TY-201, 241-B-361, 241-U-361, 241-T-361 | Tank system heels in each IMUST, piping, equipment, and components. | None | DOE assessment: Initiated second quarter CY 2006 (see Table 2-1). | Data gap plan: Fourth quarter CY 2013. Starting TPA negotiations: Negotiations are not needed. | The IMUSTs will be dispositioned with their respective cribs. Further information regarding the remediation strategy can be found in the following OU documentation. 216-BC-201: 200-BC-1 216-BY-201: 200-TW-1 216-TY-201: 200-IS-1 241-B-361: 200-TW-2 241-U-361: 200-TW-1 |
| CHPRC, D&D Project, S&M | IMUSTs not associated with a building | 200-W-7 231-W-151 240-S-302 241-ER-311A 241-Z-8 242-T-135 241-TA-R1 | Tank system heels and contaminated equipment associated with each IMUST. | None | DOE assessment, third quarter 2001. | Data gap plan: Deferred until closure of specific WMA. | SST retrieval, SST permit conditions, tank/waste management area closure requirements. |

DOE/RL-2016-08, Rev. 0

| Table 1-4. | Potential | Mixed Waste. | (18 | sheets) |
|------------|-----------|--------------|-----|---------|
|------------|-----------|--------------|-----|---------|

| A | В | C | D | E | F | G | н |
|---|-------------------------------|-----------------|---|---|---|---|--|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
| CHPRC, D&D and Infrastructure Project, S&M | 224-T | 224-T | D1: Potential for liquid in vessels. The presence or absence of mixed waste in the 224-T cells is not documented and the potential for waste was identified in the Silver List. D2: There is a glovebox/hood with vessels in the glovebox/hood, but mixed waste is not expected to be found in these items. | None | DOE assessment: Completed first quarter CY 2002. | D1 and D2: Data gap plan: Completed fourth quarter CY 2002. Starting TPA negotiations: Negotiations are not needed. | The potential for mixed waste presence in the cells is a former Silver List issue that has not been closed out. Facility decommissioning is being planned. An Action Memorandum was completed in June 2005 (DOE/RL-2004-68). |
| CHPRC, D&D Project, S&M | 231-Z | 231-Z | Potential for liquid in vessels. | None | DOE assessment: Completed second quarter CY 2009. | Data gap plan: Second quarter CY 2009 completed. Starting TPA negotiations: Negotiations are not needed. | The potential for mixed waste to be present is a former Silver List issue that has not been closed out. Media that might designate as mixed waste, if present, are expected to be containe in stainless steel vessels |
| CHPRC, D&D Project, S&M | 242-B/BL | 242-B/BL | None | Although no specific matrix can be identified at this time, a possibility exists that matrices could be found that would qualify as PMW. | DOE assessment: N/A (Singleton 2011). | Data gap plan: N/A (Singleton 2011) Starting TPA negotiations: Negotiations are not needed. | None |

DOE/RL-2016-08, Rev. 0

| and the same about the continue of the same of the sam | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors | |
|--|-------------------------------|--|---|--|---|---|--|---------|
| | B Plant | 207-BA, 211-B, 212-B, 217-B, 221-B, 221-BB, 221-BF, 221-BG, 271-B, 276-B, 291-BA, 291-B, 291-BF, 291-BG, | | DOE/RL-99-24, identifies the hazardous material remaining in the facility. | DOE assessment: N/A. | See Columns D and E: As described in DOE/RL-99-24. Data gap plan: N/A Starting TPA negotiations: Complete. Any additional negotiations will be | B Plant is in the S&M phase of the facility decommissioning process, as described in Chapter 8.0 of the TPA. Final disposition of the IMUST and B Plant will be scheduled such that | DOLLAND |

| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
|----------------------------|-------------------------------|---|---|--|---|--|--|
| CHPRC, D&D Project, S&M | B Plant | 207-BA, 211-B, 212-B, 217-B, 221-B, 221-BB, 221-BF, 221-BG, 271-B, 276-B, 291-BA, 291-B, 291-BB, 291-BD, 291-BF, 291-BG, 292-B, 2711-B, 2715-B, 270-E-1 (IMUST) | DOE/RL-99-24 identifies the hazardous material remaining in the facility. Tank heels relate to TSD tank system and 270-E-1. | DOE/RL-99-24, identifies the hazardous material remaining in the facility. | DOE assessment: N/A. | See Columns D and E: As described in DOE/RL-99-24. Data gap plan: N/A Starting TPA negotiations: Complete. Any additional negotiations will be completed in accordance with the TPA Action Plan Section 8.0. M-085-00, TBD. | B Plant is in the S&M phase of the facility decommissioning process, as described in Chapter 8.0 of the TPA. Final disposition of the IMUST and B Plant will be scheduled such that the activities are performed concurrently. See stored/forecasted portion of the report for details regarding waste stored in Cell 4 and in the containment building. |
| CHPRC, D&D Project, S&M | 224-B Building | 224-В | Chemicals associated with operations at the 224-B Building may exist as residual deposition in tanks. PMW remains in the 224-B process cells and vessels. | None | DOE assessment: Singleton 2011. Initiated fourth quarter CY 2006 (see Table 2-1). | Data gap plan: Review on the status of mixed waste storage areas first quarter CY 2011. (Singleton 2011). Starting TPA negotiations: Negotiations are not needed. | Facility decommissioning is being addressed in DOE/RL-2004-36. |

DOE/RL-2016-08, Rev. 0

REDOX is in the S&M phase of the facility decommissioning process described in Chapter 8.0 of the TPA.

G

Data gap plan: N/A

Starting TPA negotiations: Complete. Any additional

negotiations will be completed in accordance with the TPA Action Plan Section 8.0.

| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors | |
|------------------------|-------------------------------|---|--|--|---|---|--|-----------------------|
| CHPRC D&D Project, S&M | PUREX | 202-A, 203-A, 204-A, 204-A, 206-A, 211-A, 212-A, 211-A, 212-A, 213-A, 214-A/B/C/D, 215-A, 216-A, 281-A, 291-A, 291-AB/AC/AD/AE, 291-A-1, 292-AA/AB, 293-A, A93-AA, 294-A, 295-A, 295-A, 295-A/AB/AC/AD/AE, 296-A-1, 296-A-2, 296-A-3, 296-A-6/7/8/9/10/14/24, 2711-A-1, 2712-A, 2714-A/U, 217-A, 252-AC/AB, 216-A-5 (IMUST) | DOE/RL-98-35, identifies the hazardous material remaining in the facility. Tank heels relate to TSD tank system and 216-A-5. | DOE/RL-98-35, identifies the hazardous material remaining in the facility. | DOE assessment; N/A. | Data gap plan: N/A Starting TPA negotiations: Complete. Any additional negotiations will be completed in accordance with the TPA Action Plan Section 8.0. | PUREX is in the S&M phase of the facility decommissioning process described in Chapter 8.0 of the TPA. Final disposition of the IMUST at PUREX will be scheduled such that the activities are performed concurrently. See the stored/ forecasted portion of the report for TSD waste storage at PUREX. | DODAL-2010-00, Nev. 0 |

DOE/RL-98-19, identifies the hazardous material remaining in the facility.

DOE assessment:

N/A.

Table 1-4. Potential Mixed Waste. (18 sheets)

C

202-S, 291-S, 292-S, 293-S, 2718-S, 211-S, 2711-S, 2715-S, 2904-SA, 2710-S, 2706-S

REDOX

CHPRC, D&D Project, S&M DOE/RL-98-19, identifies the hazardous material remaining in the facility.

Table 1-4. Potential Mixed Waste. (18 sheets)

| A | В | C | D | E | F | G | Н |
|-------------------------|-------------------------------|---|---|---|---|---|---|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
| CHPRC, D&D Project, S&M | U Plant | 221-U, 276-U, 291-U, 292-U, 241-WR-001, 241-WR-003, 241-WR-004, 241-WR-005, 241-WR-006, 241-WR-007, 241-WR-008, 241-WR-009 | DOE/RL-2006-21 addresses the hazardous materials in the facility. | RD/RAWP for the 221-U Facility, DOE/RL-2006- 21, addresses the hazardous materials in the facility. | DOE assessment: N/A. | Data gap plan: N/A Starting TPA negotiations: Complete. Any additional negotiations will be completed in accordance with the TPA Action Plan Section 8.0. | The U Plant facility is being dispositioned under RD/RAWP, DOE/RL-2006-21, approved in February 2009. The equipment on the deck has been consolidated into the process cells. Process cells, electrical and pipe galleries have been filled with grout. The operations gallery was not filled with grout. |
| CHPRC, D&D Project, S&M | UO3 Facility | 270-W and slab foundations | Potential mixed waste in the underground tank. | Although no specific matrix can be identified at this time, a possibility exists that matrices could be found that would qualify as PMW. | DOE assessment: N/A (Singleton 2011). | Data gap plan: N/A (Singleton 2011). Starting TPA negotiations: Complete. Any additional negotiations will be completed in accordance with the TPA Action Plan Section 8.0. | All of the above ground structures have been dispositioned under RAWP DOE/RL-2004- 83. |

DOE/RL-2016-08, Rev. 0

| Table 1-4. Potential Mixed W | aste. (18 | sheets) |
|------------------------------|-----------|---------|
|------------------------------|-----------|---------|

| A | В | C | D | E | F | G | н |
|---|---|-------|---|---|--|--|---|
| Company, Project | Common Name or Description | | | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
| CHPRC, Waste and Fuels Management Project | T Plant Canyon, RR Tunnel, Head-end | 221-T | Process cells containing an inventory of PMW include inaccessible cells, process cells proposed to be cleaned, and process cells with potentially no proposed future uses. Inaccessible cells include: 20R, 20L, and 16L. Proposed cells to be cleaned include (subject to change): 19R, 18R, 10R, and 7R. Cells with potentially no proposed future uses include (subject to change): 19L, 18L, 17L, 14L, 12R, 12L, 9R, 8L, 6R, 4R, 4L, and 3R. Examples of inventory are jumpers, tanks, pumps, pump racks, centrifuges, fuel racks, fuel canisters, and agitators. | Items having the potential for reuse include cover blocks, lead shielding (including portable lead walls), hand tools and tool boxes, metal ramp, chokers and slings, hoists, railroad ties, portable fences, cutters (i.e., jaws), portable pumps and hoses, impact wrenches, spill pallets, HEPA vacuums, HEPA filter and duct work, torch cart and welding cart, work bench, portable exhauster, aqueous make-up tanks, drum crusher, and plasma arc cutter. | DOE assessment: third quarter CY 2005. | Cells with no proposed future use will be addressed when final decommissioning of the canyon takes place. Data gap plan: Third quarter CY 2007. DOE-RL responded to Ecology comments in October 2007. Starting TPA negotiations: Completed. These activities have been discussed with Ecology during the T Plant Complex Dangerous Waste Permit Application Part A and Part B negotiations. | Milestone M-091-01 and RCRA permitting schedule. Schedules for processing and operational activities or the canyon floor will impact the schedule for disposition of this PMW. |

DOE/RL-2016-08, Rev. 0

Table 1-4. Potential Mixed Waste. (18 sheets)

| A | В | C | D | E | F | G | Н |
|---|-------------------------------|-----------------|--|--|--|---|--|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
| CHPRC, Waste and Fuels Management Project | T Plant Canyon Cell 11-L | 221-T | Tank in Cell 11-L. The Cell 11-L tank contains approximately 500 gallons of a green liquid and saltcake mixture that will be designated as F001-F005, D002, D006, D007, D008, and D010 when removed from the tank. | None | DOE assessment: third quarter CY 2005. | Cell 11-L will be dispositioned along with the other RCRA-past practice process cells in the T Plant canyon. Data gap plan: Cell 11-L was readdressed with Ecology during the LDR compliance assessment/ data gap plan process documented in the 07/24/08 T Plant TPA project managers meeting minutes. Starting TPA negotiations: Completed. These activities have been discussed with Ecology during the T Plant Complex Dangerous Waste Permit Application Part A and Part B negotiations. | Any commitment date will be dependent on the outcome of the Canyon Disposition Initiative. Milestone M-091-01 and RCRA permitting. Schedules for processing and operational activities on the canyon floor will impact the schedule for disposition of this PMW. |

DOE/RL-2016-08, Rev. 0

| A | В | C | D | E | F | G | Н |
|--|-----------------------------------|--------------------------|--|--|--|--|--|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |
| CHPRC, Waste and Fuels Management Project | T Plant Complex IMUSTs | 292-TK-1 and 292-TK-2 | 292-TK-1 and 292-TK-2 consist of two stainless steel 55-gallon drums encased in concrete. These units contained a mixture of irradiated fuel and nitric acid. The solutions in the tanks were then neutralized with molar equivalents of sodium hydroxide. | None | DOE assessment: third quarter CY 2005. | This WIDS site will be addressed as part of the CERCLA remediation activity. Data gap plan: See the 07/24/08 T Plant TPA project managers meeting minutes. Starting TPA negotiations: Negotiations are not anticipated. | Tanks are part of 200-IS-1 CERCLA remediation process. |
| CHPRC, Waste and Fuels Management Project | GAC Vapor Extraction System | None | None | Unsalvaged components of vapor extraction system. | DOE assessment: N/A. | Data gap plan: N/A. Data for starting TPA negotiation: Negotiations are not anticipated. | None |

DOE/RL-2016-08, Rev. 0

| A | В | C | D | E | F | G | н | |
|--------------------------------------|---|-----------------|--|---|--|--|---|--|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors | |
| MSA, Public Works | 100-B Reactor Facilities | 105-B | Miscellaneous contaminated material remains in the facility. | None | DOE assessment: Completed 06/15/04. Assessment excludes reactor. | Data gap plan: Completed 06/15/04. Starting TPA negotiations: Approval of TPA Change Control Form M-093-01-02 completed TPA Milestone M-093-14, Initiate Negotiation of Surplus Reactor Disposition Schedules. The B Reactor became a National Historic Landmark in September 2008 and became part of the Manhattan Project National Historic Park in December 2014. Planning for preservation is ongoing. | The reactor is a key facility under Section 8.0 of the TPA. | |
| Battelle Memorial Institute, PNNL | Radiochemical Processing Laboratory | 325 | Tank system formerly used for product materials subsequently used as feedstock for research projects. Tanks have been drained and flushed but remain in place. | Hot cells, hoods, and gloveboxes used for radioactive materials and waste analysis and research (reused as needed for new or expanded research activities). Contaminated equipment and materials stored for potential reuse. | DOE assessment: Completed fourth quarter CY 2001. | Data gap plan: Completed fourth quarter CY 2002 Starting TPA negotiations: N/A (no data gaps identified). | Part of an active facility; no special hazards known. | |

DOE/RL-2016-08, Rev. 0

| A | В | C | D | E | F | G | Н |
|---------------------|----------------------------------|---|---|--|---|--|---|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | otential for Mixed Solid Waste and Subsequently Mixed Waste (in Standby, | | Schedule Information | Integrating Factors |
| WRPS, Tank Farms | 702-A Ventilation Building | 241-Л-702 | Scal pot that received liquids from the HEPA pre-heater. | None | DOE assessment: Completed fourth quarter 2004. | Data gap plan: None. When the building is deactivated, characterization of the seal pot heel will be completed as necessary. Starting TPA negotiations: N/A. | None |
| WRPS, Tank Farms | Double-Shell Tank Farms | 241-AN, AW, AP, AY, AZ, SY | Contaminated unusable equipment (e.g., ductwork, exhausters, piping). | None | DOE assessments: Completed fourth quarter 2004. | Data gap plan: The equipment will be handled in accordance with the management procedure as it is removed. Starting TPA negotiations: N/A. Equipment will be taken care of on a continuous basis. | Tank Retrieval and Closure Permit Conditions. |
| WRPS, Tank Farms | Single-Shell Tank Farms | 241-A, AX, B, BX, BY, C, T, TX, TY, S, SX, U, 244-AR, 244-CR | Contaminated unusable equipment (e.g., ductwork, exhausters, piping, ion exchange columns). | None | DOE assessments: Completed fourth quarter 2004. | Data gap plan: The equipment will be handled per the management procedure. Starting TPA negotiations: N/A Equipment will be taken care of on a continuous basis. | Tank Retrieval and Closure Permit Conditions. |

DOE/RL-2016-08, Rev. 0

| A | В | С | D | E | F | G | н | |
|---------------------|---|--|---|--|--|--|--|--|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors | |
| WRPS, Tank Farms | Evaporators | 242-S, T | Liquids/solids in process tanks and contaminated equipment, piping, and debris. | None | DOE assessment: Completed fourth quarter 2005. | Data gap plan: Deferred until facility enters D&D due to industrial and radiological safety concerns with entering the portions of the facility necessary to gather meaningful data. Starting TPA negotiations: N/A. | None | |
| WRPS, Tank Farms | IMUSTs not associated with a building | 241-A-302B 241-B-302B 241-BX-302C 241-TX-302A and B 241-TX-302BR 241-TY-302A and B | Tank system heels and contaminated equipment associated with each IMUST. | None | DOE assessment, third quarter 2001. | Data gap plan: Deferred until closure of specific WMA. | SST retrieval, SST permit conditions, tank/waste management area closure requirements. | |
| WRPS, Tank Farms | IMUSTs not associated with a building | 241-B-301B 241-BX-302A 241-BX-302B 241-C-301C 241-S-302A and B 241-SX-302 241-TX-302X 241-TX-302X 244-TXX (Vault) 244-TXR (Vault) | Tank system heels and contaminated equipment associated with each IMUST. | None | None | Data gap plan: Deferred until closure of specific WMA. | SST retrieval, SST permit conditions, tank/waste management area closure requirements. | |
| WRPS, Tank Farms | Miscellaneous Building | 241-A-431, 241-C- 801, 241-SX-401, 241-SX-402 | Liquids/solids in piping and debris. | None | DOE assessments completed: Second quarter 2004, third quarter 2002, and first quarter 2001. | Data gap plan: Deferred until closure of specific WMA. | SST retrieval, WTP construction, permit conditions, etc. | |

1-39

Table 1-4. Potential Mixed Waste. (18 sheets)

| A | В | C | D | E | F | G | Н |
|---------------------|--|-----|---|---|----------------------|---|-----|
| Company, Project | Common Name or Description Facility Number Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors | |
| BNI, WTP | LAB | N/A | Hot cell prefilters. | None | TBD | TBD | TBD |
| BNI, WTP | LAB | N/A | Spent chemical/reagents (liquid lab pack). Eichrom resin columns (hot cell resins), mixed non-debris waste (organic waste stream that will require organic stabilization or thermal treatment). Rad lab miscellaneous compactable debris (i.e., lab glassware and other lab consumables, personal protective equipment, rags, other compactable debris, Miscellaneous hot cell compactable debris, including sample bottles, ASX carriers, Isolok needles and parts, etc. Miscellaneous non- compactable hot cell debris. | None | TBD | The WTP Lab has forecasted the generation of waste in 2019 and 2020 from methods development for equipment calibration. | TBD |

Comprehensive Environmental Response, Compensation, and Liability Act of 1980, Public Law 96-510.

DOE/RL-98-19, 2008, Surveillance and Maintenance Plan for the 202 S Reduction Oxidation (REDOX) Facility, Rev. 3, U.S. Department of Energy, Richland Operations Office, Richland, Washington.

DOE/RL-98-35, 2008, Surveillance and Maintenance Plan for the Plutonium-Uranium Extraction (PUREX) Facility, Rev. 3, U.S. Department of Energy, Richland Operations Office, Richland, Washington.

DOE/RL-90-24, 2008, Surveillance and Maintenance Plan for the 221 B Facility (B Plant), Rev. 3, U.S. Department of Energy, Richland Operations Office, Richland, Washington. DOE/RL-2004-36, 2004, Action Memorandum for the Non-Time Critical Removal Action for the 224-B Plutonium Concentration Facility, Rev. 0, U.S. Department of Energy, Richland Operations Office, Richland, Washington.

Table 1-4. Potential Mixed Waste. (18 sheets)

| A | В | C | D | E | F | G | н |
|---------------------|-------------------------------|-----------------|---|--|---|----------------------|---------------------|
| Company, Project | Common Name or Description | Facility Number | Solid Waste, with Potential for Mixed Waste, Not Integral to the Building or Structure (No Use) | Materials, with Potential to Become Solid Waste and Subsequently Mixed Waste (in Standby, Possible Use, or Recycled) | DOE Assessment of Storage Methods | Schedule Information | Integrating Factors |

DOE/RL-2004-68, 2005, Action Memorandum for the Non-Time-Critical Removal Action for the 224-T Plutonium Concentration Facility, Rev. 0, U.S. Department of Energy, Richland Operations Office, Richland, Washington.

DOE/RL-2004-83, 2008, U Plant Ancillary Facilities Removal Action Work Plan, Phase II, Rev. 1, U.S. Department of Energy, Richland Operations Office, Richland, Washington. DOE/RL-2006-21, 2008, Remedial Design/Remedial Action Work Plan for the 221-U Facility, Rev. 0, U.S. Department of Energy, Richland Operations Office, Richland, Washington. Ecology, EPA, and DOE, 1989, Hanford Federal Facility Agreement and Consent Order, as amended, Washington State Department of Ecology, U.S. Environmental Protection Agency, and U.S. Department of Energy, Olympia, Washington, as amended.

Resource Conservation and Recovery Act of 1976, Public Law 94-580.

Singleton, D., 2011, "Waste Storage Assessment of 224-B, 242-B/BL, 270-W, and IMUSTs Not Associated with a Building," (external letter to M. S. Collins, U.S. Department of Energy, Richland Operations Office), Washington State Department of Ecology, January 13.

Autosampling System. OU operable unit. ASX Plutonium Finishing Plant. BNI PFP Bechtel National, Inc. PMW cost analysis. potential mixed waste. CA Pacific Northwest National Laboratory. PNNL CERCLA= Comprehensive Environmental Response, Compensation, and Liability Act. CH2M HILL Plateau Remediation Company. PUREX Plutonium-Uranium Extraction (Plant). CHPRC = removal action work plan. CY Calendar Year. RAWP D&D RCRA Resource Conservation and Recovery Act. decontamination and decommissioning. DOE U.S. Department of Energy. remedial design. DOE-RL = U.S. Department of Energy, Richland Operations Office. REDOX = Reduction-Oxidation (S Plant). Washington State Department of Ecology. ROD record of decision. Ecology = engineering evaluation. S&M surveillance and maintenance. ERDF Environmental Restoration Disposal Facility. SNM special nuclear material. SST single-shell tank. fiscal year. GAC

GAC = granular active carbon. TBD = to be determined.

HEPA = high-efficiency particulate air (filter). TPA = Tri-Party Agreement.

IMUST = inactive miscellaneous underground storage tank. TSD = treatment, storage, and disposal.

ISS= interim safe storage.WCH= Washington Closure Hanford.LAB= Analytical Laboratory.WIDS= Waste Information Data System.LDR= land disposal restrictions.WMA= waste management area.

MSA = Mission Support Alliance, LLC. WRPS = Washington River Protection Solutions.

N/A = not applicable. WTP = Waste Treatment and Immobilization Plant.

1-41

Table 1-5. Historical List of Materials Deleted from Potential Mixed Waste Table. (6 sheets)

| Common Name or Description | Facility Number | Last Calendar Year Reported in Table 1-4 | "Stuff"/Material Deleted | Reason for Deletion |
|--|--|--|---|--|
| Waste Neutralization Facility (340-Vault Tanks) | 340 | 2013 | 340 Vault tank heels and cleanout residues and associated equipment (e.g., valves, piping, pumps, light fixtures). | The 340 Building was shipped in 02/16/2014, for disposal at ERDF. |
| Radiochemical Processing Laboratory | 325 | 2013 | Equipment containing approximately 5 tons of lead in numerous contaminated shipping containers, sample carriers, lead bricks, and other lead items. | This equipment was identified as waste and was disposed of in compliance with WAC 173-303 requirements. |
| 100 Area Waste/Material Transport Containers | 100 Area Reactor Facilities (Primarily N and K Area) | 2011 | Containers being stored for future shipment of waste to be treated, disposed, or recycled. | Waste/material containers have been dispositioned to ERDF due to facilities D&D. |
| U Plant | 221-U | 2010 | Tk-10 in Cell 30. | Tank was removed as part of the CERCLA remediation in 2011 and placed in storage at CWC. |
| Rail Car Staging Area | 212-R Rail Spur and PUREX Rail Cut | 2010 | Rail car and rail car components. | Rail cars were declared waste and disposed in ERDF, with the exception of four railcars that were sent to the B Reactor museum as "reusable equipment," not waste, as they are being used as displays. |
| PFP Facilities | 234-5Z | 2010 | RADTU gloveboxes (potential for residual contamination during cleanout). | RADTU glovebox cleanout completed. |
| PFP Facilities | 2736-Z | 2010 | Residues and low grade SNM solids. | Residues and SNM solids removed. |
| U Plant | 211-UA | 2009 | The 211-UA structure was demolished. | A partial deletion from the PMWT. The 211-UA structure was demolished under RAWP DOE/RL-2004-83. |
| UO ₃ Facility | 224-U, 203-UX, 211-U, 224-UA | 2009 | The above-ground structures at the UO ₃ Facility were demolished. | A partial deletion from the PMWT. The above-ground structures were demolished under RAWP DOE/RL-2004-83; only the underground tank, 270-W, and slab foundations remain. |

DOE/RL-2016-08, Rev. 0

| Common Name or Description | Facility Number | Last Calendar Year Reported in Table 1-4 | "Stuff"/Material Deleted | Reason for Deletion |
|---|------------------------|--|--|--|
| 100-K Area | 105-KE, 105-KW | 2008 | Lead blankets. Neutron detectors with boron tri-fluoride tubes. ¹ | A partial deletion from the PMWT. The lead was sent to ERDF for disposal. The neutron detectors were shipped to CWC as TRUM. |
| 200 North Area | 212-N, 212-P, 212-R | 2008 | 212-R contained a burial box with some radiologically contaminated equipment. 212-P used to store PCBs. | The buildings and the burial boxes have been demolished and the waste sent to ERDF. |
| 100-K Area | 105-KE | 2007 | Chemicals in storage cabinets and lead used as shielding for ion exchange columns and piping. ¹ | A partial deletion from the PMWT. Chemicals were re-dispositioned for use at 105-KW or disposed of as appropriate. Lead was reused or dispositioned as waste. |
| 231-Z | 231-Z | 2007 | Chemicals in gloveboxes.1 | Activities to remove chemicals from gloveboxes were completed in 2008. |
| U-Plant | 2716-U, 2714-U | 2006 | Section 7.0 of the DOE/RL-98-20, indicated that 2714-U contained eleven 55-gal drums, but is not specific on the type of hazardous materials. | A partial deletion from the PMWT. 2716-U and 2714-U, among others, were dispositioned under a CERCLA action memorandum calling for demolition of the structures. |
| Mixed Waste Storage And Treatment Tanks | 241Z | 2006 | Heels, associated piping, line flushing, and sludge cleanout of Tank D-6. Tank D-6 deactivated in 1972 because of failure. Waste transferred from tank and tank/piping isolated. | The 241-Z tank system has been clean closed, Tank D-6 heels were removed, piping was removed, and the floor was cleaned. The end-point criteria requirements were addressed. |
| 200 Area North | 212-N | 2006 | Fourteen wooden boxes in the transfer bay of suspected TRUM nuclear fuel fabrication equipment from the 308 Building. | A partial deletion from the PMWT. The boxes were transferred to the CWC. |
| 327 Building | 327 | 2005 | Lead bricks. | The building deactivation and demolition was completed in 2010. The lead bricks are included in the forecasted waste volume to be treated at ERDF. |
| 333 Building | 333 | 2005 | Miscellaneous equipment, piping, and ductwork. | The building was deactivated and demolished in CY 2006. Equipment, piping, and ductwork disposed at ERDF. |

Table 1-5. Historical List of Materials Deleted from Potential Mixed Waste Table. (6 sheets)

DOE/RL-2016-08, Rev. 0

| Common Name or Description | Facility Number | Last Calendar Year Reported in Table 1-4 | "Stuff"/Material Deleted | Reason for Deletion |
|---------------------------------|---|--|---|--|
| 100-K Area | 105-KW | 2005 | Lead in the back of a utility truck.1 | The lead in the truck was removed from the vehicle and sent to the ERDF facility for disposal. |
| 3711 Building | 3711 ² | 2004 | Lead cask, pipe, pipe joints, and metal railing contaminated with lead. | Matrices were disposed of in 2005. |
| 2711-E | 2711-E | 2004 | Radiator from crane, suspect lead solder. | Matrices were disposed of in 2005. |
| U0 ₃ | 203-U, 2715-UA, 272-U | 2004 | Any matrices described in DOE/RL-98-22. | 203-U, 2715-UA, and 272-U have been demolished as part of the CERCLA Removal Action. |
| U Plant | 2716-U, 275-UR | 2004 | Any matrices described in DOE/RL-98-20. | 2714-U and 275-UR have been demolished as part of the CERCLA Removal Action. |
| Heavy Equipment Staging Area | 4734D | 2004 | Heavy equipment components. | Equipment is no longer cleaned at this location. |
| PFP Facilities | 232-Z, 236-Z, portions of 234-5Z | 2003 | Incinerator and leaching gloveboxes. Inactive process tanks, piping, and control equipment. Reclamation tanks, piping, and control equipment. Miscellaneous tools. ¹ | Materials have been dispositioned, did not meet the definition of PMW, or are forecasted to be generated as MW. |
| 340 Facility Complex | 340-A Above Ground Tanks, 340-B, 300 RLWS | 2003 | Tanks, process piping, ancillary equipment, and related equipment. | Facilities did not contain mixed waste or PMW. |
| 100 Areas Facilities | Many | 2003 | Miscellaneous contaminated material. | Facilities did not contain mixed waste or PMW. |
| 100-N Lead Storage Area | 1714-N ² | 2002 | Lead sheeting and bricks, lead-lined containers, and a lead lined survey booth. | Matrix is now included in the stored/forecasted portion of the report for CERCLA lead under the ERDF – Treatment treatability group. |
| 242-A Evaporator | 242-A | 2002 | Ion exchange column(s). | The ion exchange column(s) were disposed onsite. |
| 314 | 3142 | 2002 | Large equipment previously used in the facility. | LDR assessment concluded facility contained no mixed waste or PMW. |
| 3708 | 3708 ² | 2002 | Solid obsolete laboratory equipment. | LDR assessment concluded facility contained no mixed waste or PMW. |

1-43

Table 1-5. Historical List of Materials Deleted from Potential Mixed Waste Table. (6 sheets)

| Common Name or Description | Facility Number | Last Calendar Year Reported in Table 1-4 | "Stuff"/Material Deleted | Reason for Deletion |
|--|--------------------------------------|--|---|--|
| Heavy Equipment Staging Area | 2711E | 2001 | Miscellaneous equipment. | No material left at this location, as it was shipped offsite for reuse. |
| Rad. Storage Area | 3711 ² | 2001 | Lead bricks. | Shipped 09/26/01 to Duratek Inc., in Memphis, Tennessee, for decontamination/lead casting. |
| Waste Storage Building | 2724WB | 2001 | Radiators (from motor vehicles). | Shipped 09/26/01 to Duratek, Inc., in Memphis, Tennessee, for decontamination/metal melt. |
| Mixed Waste Treatment and Storage Tanks | 241-Z | 2001 | Tank D-9 treatment chemicals. | Tank D9 is in use to mix treatment chemicals. Treatment chemicals are in use in transferring waste from the PFP to DSTs. NOTE: Only the contents noted were removed from Table C-2 (DOE/RL-2010-27). Table C-2 still contains other potential waste in this location. |
| Waste Handling Facility | 219-S | 2001 | Tank 103 and heel content. | Combined with existing stored information for the 219-S Waste Handling Facility. |
| 300-RRLWS | RRLWS | 2001 | Retired radioactive liquid waste sewer piping and ancillary structures might designate as mixed waste. | Below-ground structure: Does not meet reporting criteria for PMWT. |
| 2706-T Conex Box | Conex box CC2W0136 and CC2W137 | 2001 | Various decontamination equipment, spill pallets, shipping coolers, carts, hoses, storage cabinets, and sampling equipment. | These conex boxes were opened and the contents visually verified and photographs taken. The photographs clearly demonstrate that the equipment is readily accessible. The equipment will be used in the future as part of the 2706-T Complex operations (e.g., decontamination, sampling). The photographs are maintained in the T Plant Complex operating record. |
| 224-T (Includes Transuranic Waste Storage and Assay Facility) | 224-T | 2001 | Liquid in the sumps and the deep cell. Two cardboard boxes in the cells. ¹ | Determined to not have a hazardous component and, therefore, not a mixed waste. NOTE: Only the contents noted were removed from Table C-2. Table C-2 (DOE/RL-2010-27) still contains other potential waste in this location. |

DOE/RL-2016-08, Rev. 0

| Common Name or Description | Facility Number | Last Calendar Year Reported in Table 1-4 | "Stuff"/Material Deleted | Reason for Deletion |
|---|--|--|--|---|
| C855 (CAT) Substation | 252U | 2001 | Transformer | The transformer has been designated and found not to have a dangerous component, therefore it is not mixed waste. |
| 324 | 324 | 2001 | Shielded glovebox. PMW residue. Former Silver List Item 11.8. | Glovebox was included in the fourth quarter CY 2002 LDR storage assessment and determined to contain only floor sweeps. |
| 200 ETF | 2025E | 2001 | Thin film dryer rotor. | Rotor was rebuilt for reuse at the 200 ETF. |
| 100 K Basins | 105-KW | 2001 | Lead bricks, sheets. | The lead has been declared CERCLA waste and reported under the stored/forecasted portion of the report. |
| Environmental Sciences Laboratory | 37202 | 2001 | Laboratory equipment, hoods, and gloveboxes used for radioactive materials and waste analysis and research (reused as needed for new or expanded research activities). | On-site inspection revealed that contaminated equipment is in use. Hoods and gloveboxes listed are part of the structure of the building. |
| 100 C Reactor Facility | 105-C, 118-C-4 | 2001 | Reactor core and equipment remaining in the facility. | Reactor core is part of the structure of the building. Mixed waste is removed during the reactor interim safe storage. |
| 100 D/DR Reactor Facility | 105-D, 105-DR, 117-DR, ² 190-DR ² | 2001 | Reactor core and equipment remaining in the facility. | Reactor core is part of the structure of the building. Mixed waste is removed during the reactor interim safe storage. |
| 100 F Reactor Facility | 105-F | 2001 | Reactor core and equipment remaining in the facility. | Reactor core is part of the structure of the building. Mixed waste is removed during the reactor interim safe storage. |
| 100 H Reactor Facility | 105-Н, 1720-НА, ² 1713-Н | 2001 | Reactor core and equipment remaining in the facility. | Reactor core is part of the structure of the building. Mixed waste is removed during the reactor interim safe |

storage.

Table 1-5. Historical List of Materials Deleted from Potential Mixed Waste Table. (6 sheets)

| Common Name or Description | Facility Number | Last Calendar Year Reported in Table 1-4 | "Stuff"/Material Deleted | Reason for Deletion |
|-------------------------------|---|--|---|---|
| 100-N Reactor Facilities | See Table 1, DOE/RL-98-64 | 2001 | Some remaining hazardous materials consisting of activated materials and fission products contained within the reactor block. (Further details are provided in DOE/RL-98-64.) | Reactor core is part of the structure of the building. Mixed waste was removed during the reactor decommissioning. |
| REDOX | 276-S-141/142 | 2001 | Tanks and heel content. | The Hexone Storage and Treatment Facility treatability group was developed to account for the 276-S-141/142 tanks. See Table 1-1. |
| Semi Works | 241-CX-70, 241-CX-71, 241-CX-72, 276-C | 2001 | Tanks and heel content. | The 241-CX Tank System treatability group was developed to account for the 241-CX tanks. See Table 1-1. |

¹Additional PMW is identified in Table 1-4 for this location.

Pacility has been demolished subsequent to this entry.

DOE/RL-2004-83, 2008, U Plant Ancillary Facilities Removal Action Work Plan, Phase II, Rev. 1, U.S. Department of Energy, Richland Operations Office, Richland, Washington.

DOE/RL-2010-27, 2010, Calendar Year 2009 Hanford Site Mixed Waste Land Disposal Restrictions Full Report, Rev. 0, U.S. Department of Energy, Richland Operations Office,

Richland, Washington.

DOE/RL-98-20, 2000, Surveillance and Maintenance Plan for the 221 U Facility (U Plant), Rev. 1, U.S. Department of Energy, Richland Operations Office, Richland, Washington.

DOE/RL-98-22, 1999, Surveillance and Maintenance Plan for the Uranium Trioxide (UO3) Facility, Rev. 0, U.S. Department of Energy, Richland Operations Office, Richland,

Washington.

DOE/RL-98-64, 1998, Surveillance and Maintenance Plan for the 100 N Area Deactivated Facilities, Rev. 0, U.S. Department of Energy, Richland Operations Office, Richland, Washington.

Washington. Washington Administrative Code, Olympia, Washington Administrative Code, Olympia, Washington.

| CERCL | A= | Comprehensive Environmental Response, Compensation, and Liability Act. | PMWT | = | Potential Mixed Waste Table |
|-------------|----|--|-------|---|---------------------------------------|
| CWC | = | Central Waste Complex. | PUREX | = | Plutonium-Uranium Extraction (Plant). |
| D&D | = | decontamination and decommissioning. | RADTU | = | Radioactive Acid Digestion Test Unit. |
| DST | = | double-shell tank. | RAWP | = | removal action work plan. |
| ERDF | = | Environmental Restoration Disposal Facility. | REDOX | = | Reduction-Oxidation (S Plant). |
| ETF | = | Effluent Treatment Facility. | RLWS | = | Radioactive Liquid Waste System. |
| LDR | = | land disposal restriction. | S&M | = | surveillance and maintenance. |
| MW | = | mixed waste. | SNM | = | special nuclear material. |
| PCB | = | polychlorinated biphenyl. | TRUM | = | transuranic mixed. |
| PFP | = | Plutonium Finishing Plant. | WAC | = | Washington Administrative Code. |
| PMW | = | potential mixed waste. | | | |

2.0 ASSESSMENTS OF MIXED WASTE STORAGE AREAS AND POTENTIAL MIXED WASTE

The DOE conducts/oversees assessments of mixed waste storage areas and other areas that could, in the future, be the source of generation of other mixed waste. DOE assessments include reviewing other independent assessments and inspections and contractor self-assessments. In addition, daily, weekly, monthly, quarterly, and annual contractor assessments and inspections are conducted at Hanford Site mixed waste storage areas in accordance with company policies, DOE requirements, permit conditions, and other LDR storage obligations. The LDR storage assessment provides an additional level of review to address circumstances associated with mixed waste and PMW. DOE assessments are performed in accordance with all applicable regulatory requirements, including the March 2000 Final Determination pursuant to the TPA regarding DOE's compliance with LDR requirements of Washington State's Hazardous Waste Management Act and RCRA, DOE's annual LDR Report, and TPA milestone M-026-01.

2.1 INTRODUCTION

From the activities associated with assessments in CY 2015, no indicators requiring action for LDR reporting were identified.

2.2 ASSESSMENT SCHEDULES

In CY 2011, DOE-RL contractors reviewed the current status of the mixed waste storage areas identified in Table 2-1. The contractors, DOE, and Ecology, determined that further assessment of 224-B, 242-B/BL, and 270-W would result in little significant findings ("Waste Storage Assessment of 224-B, 242-B/BL, 270-W, and IMUSTs Not Associated with a Building," [Singleton 2011]). However, Ecology determined that inactive miscellaneous underground storage tank (IMUST) assessments shall remain on the assessment list because of their complex storage conditions and, therefore, they are listed on Table 2-2 for further assessment. Additional DOE-RL assessments are being considered for IMUSTs not associated with a building, but none are currently scheduled. Any additional DOE-RL assessments will be negotiated with Ecology in LDR project managers meetings and documented in related meeting minutes.

Table 2-1. Summary of U.S. Department of Energy, Richland Operations Office Assessment Results.

| Assessment Location | Assessment Start Dates | Findings and Observations |
|---|---------------------------|---|
| Inactive miscellaneous underground storage tanks not associated with a building | June 2006 | Continue the assessments. |
| 224-В | December 2006 | Further assessment determined to be unnecessary. ¹ |
| 242-B/BL | March 2007 | Further assessment determined to be unnecessary.1 |
| 270-W | June 2007 | Further assessment determined to be unnecessary.1 |

¹Singleton, D., 2011, "Waste Storage Assessment of 224-B, 242-B/BL, 270-W, and IMUSTs Not Associated with a Building," (external letter to M. S. Collins, U.S. Department of Energy, Richland Operations Office), Washington State Department of Ecology, January 13.

Table 2-2 lists the locations where DOE-RL plans to complete previously initiated assessments in CYs 2016 through 2017. DOE-RL completed no assessments in CY2015 and does not have any new assessments scheduled.

Table 2-2. U.S. Department of Energy, Richland Operations Office Assessments for Calendar Years 2015 through 2017.

| Facility/Location | Start Date |
|--|-------------|
| No U.S. Department of Energy, Richland Operations Office assessments were completed in Calendar Year 2015 as none were required. Assessments on inactive miscellaneous underground storage tanks not associated with a building are in-progress. | In progress |

In CY 2015, the DOE Office of River Protection (DOE-ORP) conducted no assessments. Additional DOE-ORP assessments are being considered for IMUSTs not associated with a building, but none are currently scheduled. These LDR assessments will be completed in the future when the need arises. Table 2-3 shows that no new LDR assessment activities are identified for the DOE-ORP for CY 2016 through 2017.

Table 2-3. U.S. Department of Energy, Office of River Protection Assessments for Calendar Year 2015 through 2017.

| Facility/Location | Start Date |
|--|-------------|
| No U.S. Department of Energy, Office of River Protection assessments were completed in Calendar Year 2015 as none were required. Assessments on inactive miscellaneous underground storage tanks not associated with a building are in-progress. | In progress |

3.0 SUMMARY OF CHARACTERIZATION INFORMATION

As part of generation of any waste, a generating unit must take steps necessary to confirm the proper management of this waste. This includes identifying proper radioactive classification, understanding the physical matrix, properly designating the waste, and, where applicable, identifying the appropriate underlying hazardous constituents. Types of information that can be used to characterize waste can include data from analysis of the waste and knowledge of the materials and/or processes used to generate the waste.

This section discusses and summarizes the waste treatability groups and the planned characterization activities for the waste. Waste must be sufficiently characterized so the waste can be stored and managed properly. In addition, waste must be sufficiently characterized before treatment to ensure that the proper treatment processes are applied and that the resultant treated waste meets LDR standards. Table 3-1 summarizes the planned characterization activities for each of the treatability groups. The planned characterization schedule column from Table 3-1 is reproduced in Table 1-2.

Table 3-1. Summary of Characterization Information for Each Treatability Group. (3 sheets)

| Treatability Group Name | Additional Characterization Activities | Planned Characterization Schedule | Related TPA Milestone | | |
|---------------------------------|---|--|--------------------------|--|--|
| 221-T Containment Building | Completed | Completed ³ | None | | |
| 221-T Tank System | Additional characterization might be required to support waste treatment. | Will be done in conjunction with T Plant Complex Canyon disposition. | None | | |
| 222-S Laboratory Complex | Characterization performed as generated. | Ongoing | None | | |
| 222-S T8 Tunnel | As required to support cleanout of 222-S. | Will be done in conjunction with 222-S Laboratory building disposition. | None | | |
| 241-CX Tank System | Additional characterization will be performed, as necessary, to support 200-IS-1 OU remedial decisions. | Characterization will be performed on waste in Tank 72 on a schedule determined with 200-IS-1. | M-015-00 | | |
| 324 Building REC Waste | No further characterization planned for transfer to ERDF. | Completed | M-089-00 | | |
| 325 HWTU | Characterization performed as generated. | Ongoing | M-016-00B | | |
| 400 Area WMU | Completed | Completed | M-092-09 | | |
| B Plant Cell 4 | TBD via TPA Action Plan, Section 8.0. | TBD via TPA Action Plan, Section 8.0. | M-085-00 | | |
| B Plant Containment Building | TBD via TPA Action Plan, Section 8.0. | TBD via TPA Action Plan, Section 8.0. | M-085-00 | | |

Table 3-1. Summary of Characterization Information for Each Treatability Group. (3 sheets)

| Treatability Group Name | Additional Characterization Activities | Planned Characterization Schedule | n Related TPA Milestone | | |
|--------------------------------------|---|--------------------------------------|-----------------------------|--|--|
| Cesium and Strontium Capsules | None | Completed | M-092-05 | | |
| DST Waste | Additional information could be required, per TPA milestone. | Ongoing | M-042-00, M-062-00 | | |
| ERDF – Treatment | Characterized as generated. Treatment and disposal are performed under CERCLA decision documents and treatment plans. | Ongoing | None | | |
| HSTF | Additional characterization will be performed, as necessary, to support removal of the tanks as part of 200-IS-1 OU activities. | Completed | Major Milestone M-015-00 | | |
| LERF/ETF Liquid Waste | Characterization performed as generated. | Ongoing | M-026-07 | | |
| LERF/ETF Solid Waste | Characterization performed as generated. | Not required | None | | |
| MLLW-01 – LDR Compliant Waste | No further characterization is planned. | Completed | None | | |
| MLLW-02 – Inorganic Non-Debris | As necessary to meet treatment facility waste acceptance criteria. | M-091-42 ² | M-091-42 ² | | |
| MLLW-03 – Organic Non-Debris | As necessary to meet treatment facility waste acceptance criteria. | M-091-42 ² | M-091-42 ² | | |
| MLLW-04 – Hazardous Debris | As necessary to meet treatment facility waste acceptance criteria. ¹ | M-091-42 ² | M-091-42 ² | | |
| MLLW-05 – Radioactive Lead Solids | As necessary to meet treatment facility waste acceptance criteria.1 | M-091-42 ² | M-091-42 ² | | |
| MLLW-06 –Mercury Wastes | As necessary to meet treatment facility waste acceptance criteria.1 | M-091-42 ² | M-091-42 ² | | |
| MLLW-07 – RH and Large Container | As necessary to meet treatment facility waste acceptance criteria. | M-091-43 ² | M-091-43 ² | | |
| MLLW-08 – Unique Waste | As necessary to meet treatment facility waste acceptance criteria.1 | M-091-42 ² | M-091-42 ² | | |

Table 3-1. Summary of Characterization Information for Each Treatability Group. (3 sheets)

| Treatability Group Name | Additional Characterization Activities | Planned Characterization Schedule | Related TPA Milestone M-091-42 ² | |
|------------------------------------|---|--|---|--|
| MLLW-09 – Radioactive Batteries | As necessary to meet treatment facility waste acceptance criteria. ¹ | M-091-422 | | |
| MLLW-10 – Reactive Metals | As necessary to meet treatment facility waste acceptance criteria. ¹ | M-091-42 ² | M-091-42 ² | |
| PUREX Plant | TBD via TPA Action Plan, Section 8.0. | TBD via TPA Action Plan, Section 8.0. | M-085-00 | |
| PUREX Storage Tunnels | TBD in conjunction with PUREX Plant based on RCRA Permit Closure Plan. | TBD via TPA Action Plan, Section 8.0. | M-085-00 | |
| SST Waste | Further information may be required, per TPA milestone. | Ongoing | M-062-00 M-045-00 | |
| TRUM-CH Large Container | As necessary to meet WIPP waste acceptance criteria. | M-091-44 ² | M-091-44 ² | |
| TRUM-CH Small Container | As necessary to meet WIPP waste acceptance criteria. | M-091-46 ² | M-091-46 ² | |
| TRUM-RH | As necessary to meet WIPP waste acceptance criteria. | M-091-44 ² | M-091-44 ² | |
| WTP Lab Complex | Not yet determined | Not yet determined. | Not yet determined | |

¹Newly generated waste in these categories is fully characterized as generated. For waste in inventory before 1995, existing TSD record information will be reviewed and a graded approach to characterization will be made as necessary based on existing acceptable knowledge.

Resource Conservation and Recovery Act of 1976, Public Law 94-580.

| CERCLA | = | Comprehensive Environmental Response, | OU | = | operable unit. |
|-------------|---|--|--------------|---|---|
| | | Compensation, and Liability Act of 1980. | PUREX | = | I . |
| CH | = | contact-handled. | RCRA | = | Resource Conservation and Recovery Act. |
| DST | = | double-shell tank. | REC | = | radiochemical engineering cells. |
| ERDF | = | Environmental Restoration Disposal Facility. | RH | = | remote-handled. |
| ETF | = | Effluent Treatment Facility. | TBD | = | to be determined. |
| HSTF | = | Hexone Storage and Treatment Facility. | TPA | = | Tri-Party Agreement. |
| HWTU | = | hazardous waste treatment unit. | TSD | = | treatment, storage, and disposal. |
| LDR | = | land disposal restrictions. | TRUM | = | transuranic mixed. |
| LERF | = | Liquid Effluent Retention Facility. | WIPP | = | Waste Isolation Pilot Plant. |
| MLLW | = | mixed low-level waste. | WMU | = | waste management unit. |
| | | | WTP | = | Waste Treatment and Immobilization Plant. |

²Characterization is anticipated to be performed as necessary to meet M-091 milestones.

³Characterization information is contained in the Hanford Facility Operating Record unit-specific file for the TSD unit and is available upon request.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980, Public Law 96-510.

Ecology, EPA, and DOE, 1989, Hanford Federal Facility Agreement and Consent Order, as amended, Washington State Department of Ecology, U.S. Environmental Protection Agency, and U.S. Department of Energy, Olympia, Washington, as amended.

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4.0 SUMMARY OF TREATMENT INFORMATION

Table 4-1 summarizes the treatment information associated with the treatability groups and the volume of waste that will be treated as identified in Table 4-1. It also identifies, where applicable, the TPA milestones that provide the waste stream characterization and/or treatment schedule information. Table 4-2 identify the CERCLA ROD documents that provide the ERDF treatment schedule information.

| Table 4-1. | Summary | of Treatme | nt Information | for Each | Treatability | Group. | (3 sheets) |
|------------|---------|------------|----------------|----------|--------------|--------|------------|
| | | | | | | | |

| Treatability Group Name | Treatment Process | Volume Currently Stored (m³) | Projected Generation Volume 2016 Through 2020 (m³) | Planned Treatment Period | Documents Supporting Schedule ¹ | |
|----------------------------------|---|------------------------------------|--|---|--|--|
| 221-T Containment Building | Not yet determined | 58.000 | 0 | 2035 ² | None | |
| 221-T Tank System | Not yet determined | 1.700 | 0 | 2035 ² | None | |
| 222-S Laboratory Complex | Commercial-Stabilization, Commercial -Thermal | 4.300 | 50.000 | 20422 | None | |
| 222-S T8 Tunnel | Not yet determined | 0.200 | 0 | 20472 | None | |
| 241-CX Tank System ³ | Not yet determined | 6.390 | 0 | TBD through development of 200-IS-1 documentation. | M-015-00 | |
| 324 Building REC Waste | As necessary, ERDF stabilization or macroencapsulation | 5.000 | 0 | In accordance with schedules established under M-089 milestone. | M-089-00 | |
| 325 HWTU | HWTU, Commercial-Stabilization, Commercial -Thermal | 7.971 | 45.500 | Through 2046 ² | M-016-00B | |
| 400 Area WMU | Deactivation and conversion to sodium hydroxide | 1.900 | 0 | Treatment is planned to begin after 2018. ² | M-092-09 | |
| B Plant Cell 4 | Not yet determined | 1.400 | 0 | In accordance with TPA Action Plan, Section 8.0. | M-085-00 | |
| B Plant Containment Building | Not yet determined | 294,000 (kg) ⁴ | 0 | In accordance with TPA Action Plan, Section 8.0. | M-085-00 | |
| Cesium and Strontium Capsules | Not yet determined | 2.000 | 0 | Treatment options are still being assessed. | M-092-05 | |
| DST Waste | WTP vitrification | 98,016.935 | 165.000 | 2018 - 2047 | M-042-00, M-062-00, | |
| ERDF—Treatment | ERDF treatment | 99.000 | 641.000 | Through 2035 ² | Treatment and disposal are performed under a CERCLA decision document and treatment plans. See Table 4.2 for listing of approved CERCLA documents and TPA milestones for future documents. | |

| Table 4-1. Sumr | nary of Treatmen | t Information for E | Each Treatability | Group. | (3 sheets) |
|-----------------|------------------|---------------------|-------------------|--------|------------|
|-----------------|------------------|---------------------|-------------------|--------|------------|

| Treatability Group Name | Treatment Process | Volume Currently Stored (m³) | Projected Generation Volume 2016 Through 2020 (m³) | Planned Treatment Period | Documents Supporting Schedule ¹ |
|--------------------------------------|---|------------------------------------|--|--|--|
| HSTF | Not yet determined | 2.100 | 0 | TBD through development of 200-IS-1 documentation. | M-015-00 |
| LERF/ETF Liquid Waste | ETF | 66,462.632 | 24,169.975 | Through 2032 ² | M-026-07B, C Hanford Facility RCRA Permit, Revision 8C, Permit Number WA7890008967, Operating Unit 3 |
| LERF/ETF Solid Waste | ERDF treatment expected to be needed for some solid waste | 15.000 | 769.000 | TBD | Hanford Facility RCRA Permit, Revision 8C, Permit Number WA7890008967, Operating Unit 3 |
| MLLW-01 - LDR Compliant Waste | No treatment required | 0.416 | 0 | N/A | None |
| MLLW-02 - Inorganic Non-Debris | Stabilization/Neutralization | 0.208 | 2.100 | M-091-42 ⁵ | M-091-42 |
| MLLW-03 - Organic Non-Debris | Thermal | 1.362 | 2.100 | Ongoing | None |
| MLLW-04 - Hazardous Debris | Macroencapsulation | 17.749 | 16.250 | Ongoing | None |
| MLLW-05 - Radioactive Lead Solids | Macroencapsulation | 0 | 0 | M-091-42 ⁵ | M-091-42 |
| MLLW-06 - Mercury Wastes | Amalgamation | 0 | 0 | M-091-42 ⁵ | M-091-42 |
| MLLW-07 - RH and Large Container | M-091-43 | 66.364 | 0 | M-091-43 ⁵ | M-091-43 |
| MLLW-08 - Unique Waste | To be evaluated on a container by container basis | 0.040 | 0 | M-091-42 ⁵ | M-091-42 |
| MLLW-09 - Radioactive Batteries | Macroencapsulation | 0 | 0 | M-091-42 ⁵ | M-091-42 |
| MLLW-10 - Reactive Metals | Deactivation with selected stablization | 0 | 0 | M-091-42 ⁵ | M-091-42 |

4-3

| Table 4-1. Summary of Treatment Information for Each Treatability Group. (3 sheet | Table 4-1. | . Summary of | Treatment | Information | for Each | Treatability | Group. | (3 sheets |
|---|------------|--------------|-----------|-------------|----------|--------------|--------|-----------|
|---|------------|--------------|-----------|-------------|----------|--------------|--------|-----------|

| Treatability Group Name | Treatment Process | Volume Currently Stored (m³) | Projected Generation Volume 2016 Through 2020 (m³) | Planned Treatment Period | Documents Supporting Schedule ¹ | |
|-------------------------|---|------------------------------------|--|---|--|--|
| PUREX Plant | Not yet determined | 1.000 | 0 | In accordance with TPA Action Plan, Section 8.0. | M-085-00 | |
| PUREX Storage Tunnel | Not yet determined | 2,800.000 | 0 | Coordinated with PUREX Plant waste. | M-085-00 | |
| SST Waste | WTP vitrification | 108,000.000 | 0 | 2018 - 2047 | M-042-00 and M-062-00 | |
| TRUM-CH Large Container | M-091-01 and/or offsite | 6,571.332 | 0 | M-091-44 ⁵ | M-091-44 | |
| TRUM-CH Small Container | WRAP Facility and/or T Plant Complex and/or offsite | 4,508.527 | 56.500 | M-091-46 ⁵ | M-091-46 | |
| TRUM-RH | M-091-01 | 493.290 | 6.500 | M-091-5 | M-091-44 | |
| WTP Lab Complex | TBD | 0 | 96.400 | TBD | TBD | |

Some wastes within treatability groups are also subject to the WAC 173-303-140 one-year clock for storage

² Dates are anticipated to change based on changes to the DOE forecasted funding profile.

³The stored volume reported contains uncertainty as to the actual volume (Klein 2005).

⁴Quantity estimated at 294,000 kg. A more detailed determination of waste volume would require extensive item identification and specific drawing information. At this time, obtaining this information is cost and schedule prohibitive.

⁵ Treatment is anticipated to be performed as necessary to meet M-091 milestones. See the M-091 milestones to determine what portion of the total volume requires treatment under those milestones.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980, Public Law 96-510.

Ecology, EPA, and DOE, 1989, Hanford Federal Facility Agreement and Consent Order, as amended, Washington State Department of Ecology, U.S. Environmental Protection Agency, and U.S. Department of Energy, Olympia, Washington, as amended.

Resource Conservation and Recovery Act of 1976, Public Law 94-580.

CERCLA = Comprehensive Environmental Response, Compensation, and Liability Act of 1980.

CH contact-handled. DST double-shell tank.

ERDF Environmental Restoration Disposal Facility.

ETF Effluent Treatment Facility. HSTF Hexone Storage and Treatment Facility. HWTU =

hazardous waste treatment unit. LERF = Liquid Effluent Retention Facility. MLLW = mixed low-level waste.

PUREX = Plutonium-Uranium Extraction (Plant). **RCRA** Resource Conservation and Recovery Act. REC

radiochemical engineering cells. RH remote-handled.

TBD to be determined. TPA Tri-Party Agreement. TRUM = transuranic mixed. WMU waste management unit.

Waste Treatment and Immobilization Plant. WTP

Table 4-2. CERCLA Documents Supporting Treatment Schedules. (3 sheets)

Approved CERCLA Documentation

- DOE/RL-2014-13-ADD1, Remedial Design Report/Remedial Action Work Plan for 300-FF-2 Soils, U.S. Department of Energy, Richland Operation Office, Richland, Washington.
- DOE/RL-2001-47, Remedial Design Report/Remedial Action Work Plan for the 300 Area, U.S. Department of Energy, Richland Operations Office, Richland, Washington.
- DOE/RL-2004-77, Removal Action Work Plan for 300 Area Facilities, U.S. Department of Energy, Richland Operations Office, Richland, Washington.
- EPA, 2013, Hanford Site 300 Area Record of Decision for 300-FF-2 and 300-FF-5, and Record of Decision Amendment for 300-FF-1, U.S. Environmental Protection Agency, Region 10, Seattle, Washington, and U.S. Department of Energy, Richland Operations Office, Richland, Washington.
- EPA, 2002, U.S. Department of Energy Environmental Restoration Disposal Facility, Hanford Site 200 Area, Benton County, Washington, Amended Record of Decision, Decision Summary and Responsiveness Summary, U.S. Environmental Protection Agency, Region 10, Seattle, Washington.
- EPA, 1997, U.S. Department of Energy Environmental Restoration Disposal Facility, Hanford Site 200 Area, Benton County, Washington, Amended Record of Decision, Decision Summary and Responsiveness Summary, U.S. Environmental Protection Agency, Region 10, Seattle, Washington.
- EPA, 2008, Record of Decision, Hanford 200 Area, 200-ZP-1 Superfund Site, Benton, County Washington, U.S. Environmental Protection Agency, Region 10, Seattle, Washington.
- DOE/RL-2008-78, 200 West Area 200-ZP-1 Pump-and-Treat Remedial Design/Remedial Action Work Plan, U.S. Department of Energy, Richland Operations Office, Richland Washington.
- EPA, 2011, Record of Decision, Hanford 200 Area, Superfund Site, 200-CW-5 and 200-PW-1, 200-PW-3 and 200-PW-6 Operable Units, U.S. Environmental Protection Agency, Washington, D.C.

| TPA Milestones and Target Dates for CERCLA Decision Documentation | | | | | |
|---|--|-------------|--|--|--|
| Milestone | Description | Due Date | | | |
| M-015-00 | Complete The RI/FS (or RFI/CMS) Process For All Non-Tank Farm OUs | 12/31/20161 | | | |
| M-015-110B | Submit CMS & FS & Proposed Plan/CA Decision for 200-DV-1 OU | 09/30/20151 | | | |
| M-015-112 | Submit Draft B 200-IS-1 RFI/CMS/RI/FS Work Plan to Ecology with Schedule Dates | 02/28/20142 | | | |
| M-015-21A | Submit 200-BP-5 and 200-PO-1 OU FS Report & PP(s) to Ecology | 06/30/20151 | | | |
| M-015-38B | Submit Revised FS Report & Revised PP for CW-1, CW-3 & OA-1 to EPA | 10/30/20151 | | | |
| M-015-78 | Complete 2 yrs of GW and Aquifer Tube Sampling at 100-BC Expanded Monitoring Network | 02/28/2016 | | | |
| M-015-79 | Submit CERCLA Remedial Investigation/Feasibility Study Report & Proposed Plan for 100-BC-1/2/5 | 12/15/2016 | | | |
| M-015-91B | Submit FS Report & Proposed Plan for the 200-BC-1/200 -WA-1 OU | 12/31/20151 | | | |
| M-015-92A | Submit RCRA FI/CMS & RI/FS Work Plan for 200-EA-1 OU to Ecology | 06/30/20151 | | | |

Table 4-2. CERCLA Documents Supporting Treatment Schedules. (3 sheets)

| Milestone | Description | Due Date | | |
|---|--|-------------------------|--|--|
| M-015-92B | Submit CMS & FS Reports & Proposed CA Decision/PP for 200-EA-1 & 200-IS-1 | 12/31/2016 ¹ | | |
| M-015-93B Submit RCRA FI/CMS & RI/FS Report & Proposed CA Decision/PP for 200-SW-2 | | | | |
| M-016-00 | Comp. Remedial Actions for All Non-Tank Farm & Non-Canyon Op OUs | 09/30/20241 | | |
| M-016-00A | Complete All Response Actions For 100 Areas Except GW in M-016-00 and 100 K Addressed in M-016-00C | 03/31/2017 | | |
| M-016-00B | Complete All Interim 300 Area Remedial Actions | 09/30/20181 | | |
| M-016-00C | Complete All Response Actions In The 100K Area | 09/30/2024 | | |
| M-016-110-T02 | Take Actions Such That Hexavalent Cr Meets Drinking Water Stds | 12/31/2020 | | |
| M-016-110-T03 | Take Actions To Contain Sr-90 GW Plume at 100-NR-2 OU | 12/31/2016 | | |
| M-016-110-T04 | Implement Remedial Actions in All 100A RODs For GW OUs | 12/31/2016 | | |
| M-016-119-T01 | M-016-119-T01 Operational Sys in Place To Contain GW Plumes in 200 NPL Area | | | |
| M-016-143 | 1-016-143 Complete The Interim Response Actions For The 100K Area Phase 2 | | | |
| M-016-149 | -016-149 Complete Interim Response Action for 36 100-IU-2/6 Waste Sites | | | |
| M-016-161 Complete Interim Response Action for 29 100D/H Area Waste Sites & Decommission 147-D | | 03/31/2016 | | |
| M-016-164 Complete 100-N Interim Response Actions & Close 100-N Ancillary Facilities Area of Contamination | | 03/31/2017 | | |
| M-016-173 | M-016-173 Select K Basin Sludge Treat. & Packaging Technology propose new Milestones | | | |
| M-016-175 | Begin Sludge Removal from 105-KW Fuel Storage Basin | 09/30/2018 | | |
| M-016-176 | Complete sludge removal from 105-KW Fuel Storage Basin | 12/31/2019 | | |
| M-016-178 | Initiate Deactivation of 105-KW Fuel Storage Basin | 12/31/2019 | | |
| M-016-181 | Complete Deactivation, Demolition & Removal of 105-KW Fuel Storage Basin | 09/30/2023 | | |
| M-016-186 | Initiate Soil Remediation Under 105-KW Fuel Storage Basin | 12/31/2023 | | |
| M-016-191 | M-016-191 Complete Acceptance/Operation Test Procedures and Initiate Operations of U Plant Area Pump & Treat | | | |
| M-016-193 Investigate SE Chromium Plume, Install Wells, Eval. GW Monitoring Data & Install Monitoring Wells | | | | |
| M-016-200A Complete U Plant Canyon (221 U Facility) Demolition | | | | |
| M-016-200B | Complete U Plant Facility (221 U Facility) Barrier Construction | 09/30/20211 | | |

Table 4-2. CERCLA Documents Supporting Treatment Schedules. (3 sheets)

| ¹ In negotiation as of December 31, 2015. ² In dispute as of December 31, 2015. | | | | | | | |
|---|---|---------------------------------------|-------------|---|---|--|--|
| CERCLA | = | Comprehensive Environmental Response, | NPL | = | National Priority List. | | |
| | | Compensation, and Liability Act. | OU | = | operable unit. | | |
| CA | = | corrective action. | PP | = | proposed plan. | | |
| CMS | = | corrective measures study. | RCRA | = | Resource Conservation and Recovery Act. | | |
| EPA | = | U.S. Environmental Protection Agency. | RFI | = | RCRA facility investigation. | | |
| FI | = | facility investigation. | RI | = | remedial investigation. | | |
| FS | = | feasibility study. | ROD | = | record of decision. | | |
| GW | = | groundwater. | TPA | = | Tri-Party Agreement. | | |
| | | | | | | | |

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5.0 STORAGE VOLUME AND CONTAINER NUMBERS FOR SELECTED STORAGE LOCATIONS

Table 5-1 provides information on the volume of waste in storage and the number of waste containers in storage for Hanford Site locations identified in the TPA milestone description for M-026-01Z as of December 31, 2015. See Section 1.0 for the agreement made at the November 2008 LDR Project Manager Meeting to modify this table.

Table 5-1. Storage Volume and Number of Containers for Selected Hanford Locations. (3 sheets)

| Hanford Site Location | Site Treatability Group Waste Stream | | Storage Volume (m³)¹ | Number of Containers | |
|-----------------------------|--|--|----------------------------|-------------------------|--|
| ETF | LERF/ETF Solid Waste | Powder Drums | 0 | 0 | |
| LERF/ ETF ² | LERF/ETF Solid Waste | Operations and Maintenance Waste | 15.000 | 9 | |
| 222-S | 222-S Laboratory Complex | Containerized Mixed Waste | 4.300 | 62 | |
| | 222-S T8 Tunnel | T8 Tunnel RH-MLLW | 0.200 | N/A - Pile | |
| | DST Waste/219-S | Bulk Aqueous Liquids | 13.245 | 3 - Tanks | |
| 324 | 324 Building REC Waste | | | | |
| 325 | 325 HWTU | 325 HWTU | 7.971 | 168 | |
| HWTU | MLLW-07 - RH and Large Container | MLLW-07 RH | 0.008 | 1 | |
| | TRUM-CH Small Container | TRUM-CH | 0.883 | 21 | |
| | TRUM - RH | TRUM-RH | 0.625 | 3 | |
| CWC | MLLW-01 - LDR Compliant Waste | R Compliant Waste LDR compliant | | 2 | |
| | MLLW-02 – Inorganic Non-Debris | Inorganic Non-Debris Solids and Labpacks | 0.208 | 1 | |
| | MLLW-03 – Organic Non-Debris | Organic Non-Debris | 0.322 | 1 | |
| | MLLW-04 – Hazardous Debris | Hazardous Debris | 17.692 | 72 | |
| | MLLW-05 - Rad. Lead Solids Elemental Lead | | 0 | 0 | |
| | MLLW-06 – Mercury Wastes Elemental Mercury | | 0 | 0 | |
| | MLLW-07 - RH and Large Cont. | MLLW-07 | 66.036 | 19 | |
| | MLLW-08 - Unique Waste | Unique Waste | 0 | 0 | |
| | MLLW-09 - Radioactive Batteries | Pb and Cd Batteries | 0 | 0 | |
| | MLLW-10 - Reactive Metals | Alkali Metals | 0 | 0 | |
| | TRUM-CH Large Container | TRUM Boxes | 6,330.100 | 413 | |
| | TRUM-CH Small Container | CH TRUM | 1,994.000 | 5,526 | |
| | TRUM-RH | RH TRUM | 371.000 | 313 | |
| LLBG | MLLW-03 – Organic Non-Debris | MLLW Retrieval Organic Non-Debris | 0 | 0 | |
| | MLLW-04 – Hazardous Debris | MLLW Retrieval Debris | 0 | 0 | |
| | MLLW-07 - RH and Large Container | MLLW-07 | 0 | 0 | |
| | MLLW-08 Unique Waste | Unique Waste | 0 | 0 | |
| | TRUM-CH Large Container | TRUM Retrieval Boxes | 205.000 ³ | 1203 | |

Table 5-1. Storage Volume and Number of Containers for Selected Hanford Locations. (3 sheets)

| Hanford Site Location | Treatability Group | Waste Stream | Storage Volume (m³)¹ | Number of Containers | |
|-----------------------------|---|---|----------------------------|----------------------------------|--|
| | TRUM-CH Small Container | TRUM-CH Retrieval | 2,513.000 ³ | 11,9903 | |
| | TRUM-RH | RH TRUM | 113.000 ³ | 5,660 ³ | |
| PFP | ERDF- Treatment | D&D Hazardous Debris to ERDF | 0 | N/A | |
| | LERF/ETF Liquid Waste | Aqueous Waste | 0 | N/A | |
| | TRUM-CH Small Container | TRUM Debris | 0 | N/A | |
| T Plant Complex | 221-T Containment Building | 221-T Containment Building | 58.000 | N/A – Containment Building | |
| | 221-T Tank System | RCRA Tank System | 1.700 | 6 - Tanks | |
| | LERF/ETF Liquid Waste | 2706-T Tank System | 0.540 | 2 - Tanks | |
| | MLLW-01 - LDR Compliant Waste | LDR Compliant | 0 | 0 | |
| | MLLW-02 – Inorganic Non-Debris | Inorganic Non-Debris | 0 | 0 | |
| | MLLW-03 – Organic Non-Debris | Organic Non-Debris | 1.040 | 5 | |
| | MLLW-04 – Hazardous Debris | Hazardous Debris | 0 | 0 | |
| | MLLW-05 - Radioactive Lead Solids | Elemental Lead | 0 | 0 | |
| | MLLW-07 - RH and Large Container | RH and Large Container | 0.320 | 1 | |
| | MLLW-08 – Unique Waste Mixed Waste Requiring Special Processing | | 0.040 | 1 | |
| | MLLW-09 – Radioactive Batteries | 0 | 0 | | |
| | MLLW-10 – Reactive Metals | Reactive Metals | 0 | 0 | |
| | TRUM-CH Large Container | TRUM Box | 35.400 | 1 | |
| | TRUM-CH Small Container | | | 2 | |
| | TRUM-RH | TRUM-RH | 8.665 | 1 | |
| WRAP | MLLW-01 – LDR Compliant Waste | LDR Compliant | 0 | 0 | |
| | MLLW-02 – Inorganic Non-Debris | Inorganic Non-Debris and Labpacks | 0 | 0 | |
| | MLLW-03 – Organic Non-Debris | Organic Non-Debris | 0 | 0 | |
| | MLLW-04 – Hazardous Debris | Hazardous Debris | 0 | 0 | |
| | MLLW-05 - Radioactive Lead Solids | Radioactive Lead Solids | 0 | 0 | |
| | MLLW-06 – Mercury Wastes | Elemental Mercury | 0 | 0 | |
| | MLLW-07 - RH and Large Container | and Large Container MLLW-07 | | 0 | |
| | MLLW-08 – Unique Waste | Unique Waste | 0 | 0 | |
| | MLLW-09 - Radioactive Batteries | Miscellaneous Heavy Metal, Batteries | 0 | 0 | |
| | TRUM-CH Large Container | TRUM - Large Container | 0.832 | 2 | |

Table 5-1. Storage Volume and Number of Containers for Selected Hanford Locations. (3 sheets)

| Hanford Site Location | Treatability Group | Waste Stream | Storage Volume (m³)¹ | Number of Containers | |
|-----------------------------|-------------------------|-----------------------------|----------------------------|-------------------------|--|
| | TRUM-CH Small Container | TRUM-CH | 0 | 0 | |
| | TRUM-RH | TRUM-RH | 0 | 0 | |
| WSCF | ERDF - Treatment | Laboratory Hazardous Debris | 0 | N/A | |
| | LERF/ETF Liquid Waste | LERF/ETF | 0 | N/A | |

¹ If zero is indicated, the reported mixed waste is forecasted to be generated or is being managed in a generator location (satellite accumulation area or 90-day accumulation area).

³ It is assumed that all retrievably stored waste remaining to be retrieved is TRUM. After the waste is retrieved, radiological characterization will be performed to determine those packages that fall out as MLLW.

| CH | = | contact-handled. | MLLW | = | mixed low-level waste. |
|-------------|---|--|--|--|--|
| CWC | = | Central Waste Complex. | N/A | = | not applicable. |
| D&D | = | decontamination and decommissioning. | PFP | = | Plutonium Finishing Plant. |
| DST | = | double-shell tank. | RCRA | = | Resource Conservation and Recovery Act. |
| ERDF | = | Environmental Restoration Disposal Facility. | REC | = | radiochemical engineering cells. |
| ETF | = | Effluent Treatment Facility. | RH | = | remote-handled. |
| HWTU | = | hazardous waste treatment unit. | TRUM | = | transuranic mixed. |
| LDR | = | land disposal restrictions. | WRAP | = | Waste Receiving and Processing Facility. |
| LERF | = | Liquid Effluent Retention Facility. | WSCF | = | Waste Sampling and Characterization Facility. |
| LLBG | = | Low-Level Burial Grounds. | | | |
| | CWC D&D DST ERDF ETF HWTU LDR LERF | CWC = D&D = DST = ERDF = ETF = HWTU = LDR = LERF = | CWC = Central Waste Complex. D&D = decontamination and decommissioning. DST = double-shell tank. ERDF = Environmental Restoration Disposal Facility. ETF = Effluent Treatment Facility. HWTU = hazardous waste treatment unit. LDR = land disposal restrictions. | CWC = Central Waste Complex. N/A D&D = decontamination and decommissioning. PFP DST = double-shell tank. RCRA ERDF = Environmental Restoration Disposal Facility. REC ETF = Effluent Treatment Facility. RH HWTU = hazardous waste treatment unit. TRUM LDR = land disposal restrictions. WRAP LERF = Liquid Effluent Retention Facility. WSCF | CWC = Central Waste Complex. N/A = D&D = decontamination and decommissioning. PFP = DST = double-shell tank. RCRA = ERDF = Environmental Restoration Disposal Facility. REC = ETF = Effluent Treatment Facility. RH = HWTU = hazardous waste treatment unit. TRUM = LDR = land disposal restrictions. WRAP = LERF = Liquid Effluent Retention Facility. WSCF = |

² Location 200 ETF was renamed LERF/ETF in 2009 when the LERF/ETF Solid Waste Treatability Group was created.

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6.0 REFERENCES

- 40 CFR 268, "Land Disposal Restrictions," Title 40, Code of Federal Regulations, Part 268, as amended.
- 40 CFR 300, "National Oil and Hazardous Substances Pollution Contingency Plan," Title 40, Code of Federal Regulations, Part 300, as amended.
- Comprehensive Environmental Response, Compensation, and Liability Act of 1980, Public Law 96-510.
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